



# *Accelerating Economywide Carbon Capture Deployment to Meet Midcentury Climate Goals*

*Presentation to Fargo-Morehead CLEAN*

March 24, 2020

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Better World.

# Background on Great Plains Institute

An independent nongovernmental organization focused on energy policy and technology.

## Mission

- *Transforming the energy system to benefit the economy and the environment.*

## Objectives

- *Increase energy efficiency and productivity.*
- *Decarbonize electricity production.*
- *Electrify the economy and adopt zero and low-carbon fuels.*
- *Capture carbon for beneficial use and permanent storage.*



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A photograph of an industrial facility, likely a refinery or chemical plant, at night. The facility is illuminated by numerous lights, and its reflection is visible in the water in the foreground. A tall distillation column is prominent on the left side of the image.

# Key GPI Carbon Management Objectives

- *Elevate carbon capture as a national priority for achieving midcentury climate goals, creating high-wage jobs and sustaining our domestic energy and industrial base.*
- *Provide comprehensive policy support for carbon capture equivalent to support already provided to other low and zero-emission technologies.*
- *Foster economywide deployment of carbon capture and the national buildout of critical CO<sub>2</sub> pipeline infrastructure.*

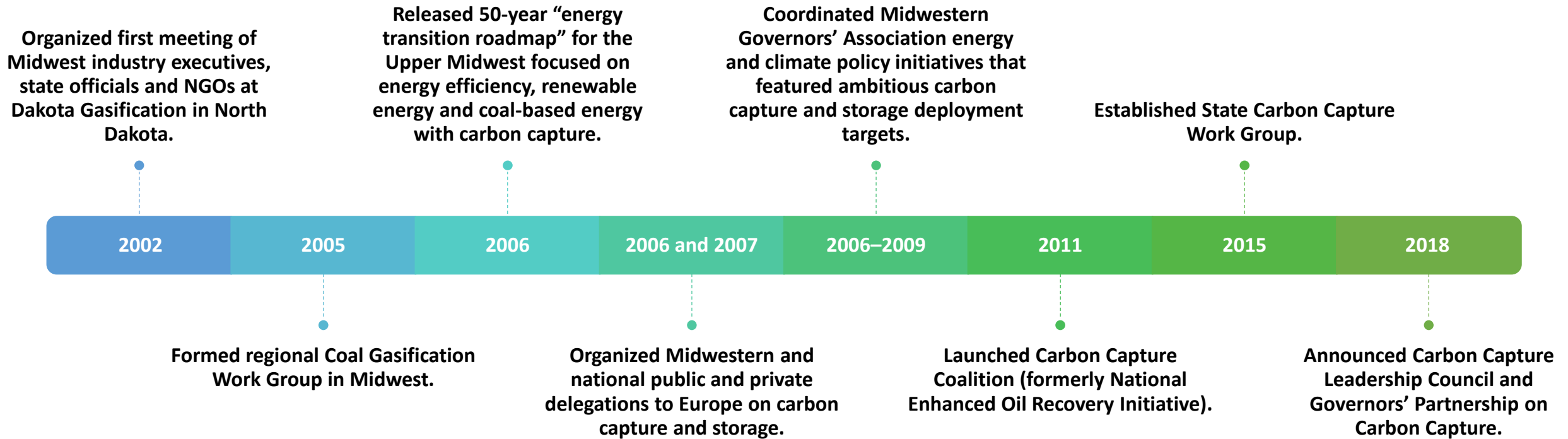


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# Great Plains Institute: Nearly Two Decades Working on Carbon Capture, Transport, Use & Storage

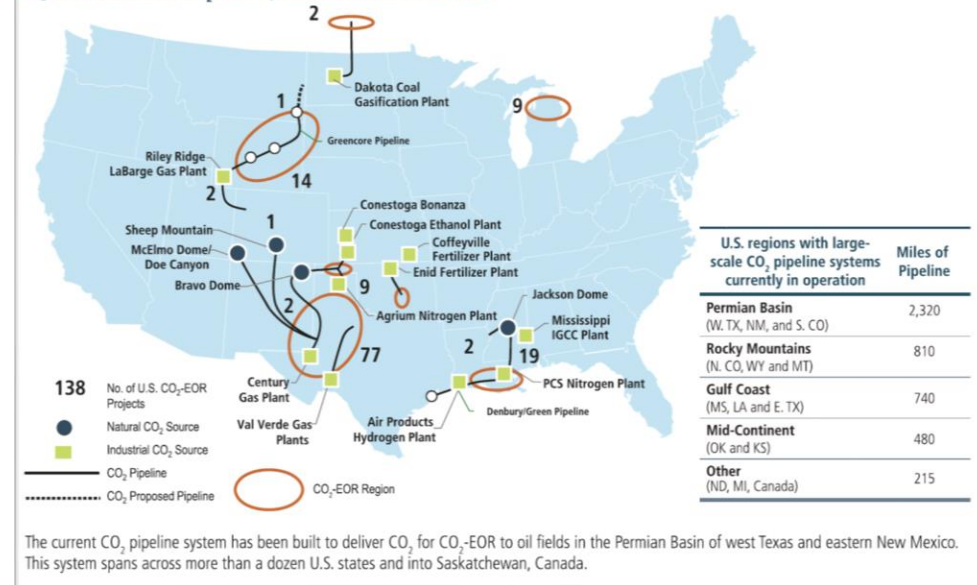
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- 1972: Val Verde Gas Processing Plants in Texas
- 1982: Koch Nitrogen Company Enid Fertilizer Plant in Oklahoma
- 1986: Exxon Shute Creek Gas Processing Facility in Wyoming
- 2000: Dakota Gasification's Great Plains Synfuels Coal Gasification Plant in North Dakota
- 2003: Core Energy/South Chester Gas Processing Plant in Michigan
- 2009: Chaparral/Conestoga Energy Partners' Arkalon Bioethanol Plant in Kansas
- 2010: Occidental Petroleum's Century gas processing plant in Texas
- 2012: Air Products Port Arthur Refinery Hydrogen Production in Texas
- 2012: Conestoga Energy Partners/PetroSantander Bonanza Bioethanol Plant in Kansas
- 2013: ConocoPhillips Lost Cabin Gas Processing Plant in Wyoming
- 2013: Chaparral/CVR Energy Coffeyville Fertilizer Gasification Plant in Kansas
- 2014: SaskPower Boundary Dam Coal Power Plant Post-Combustion Capture Retrofit in Saskatchewan
- 2015: Shell Quest hydrogen production at bitumen upgrader in Alberta
- 2016: Emirates Steel's Mussafah direct reduction iron plant in the United Arab Emirates
- 2017: NRG Petra Nova Coal Plant Post-Combustion Retrofit in Texas
- 2017: Archer Daniels Midland large-scale ethanol capture in Illinois

## Carbon Capture Works: Nearly 50 Years of Large-Scale Commercial Experience

Figure 7-8. Current CO<sub>2</sub>-EOR Operations and Infrastructure<sup>112</sup>

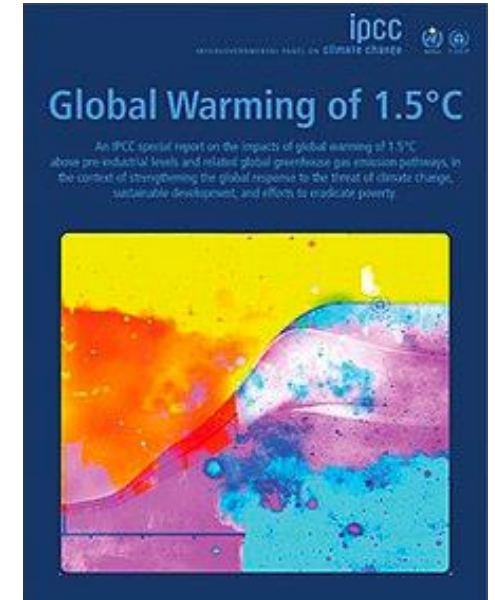


**13 commercial-scale U.S. facilities capturing  
~25 million metric tons of CO<sub>2</sub> per year.  
~5,200 miles of U.S. CO<sub>2</sub> pipeline  
infrastructure.**

# Carbon Capture is Not Optional: It is Essential to Meeting Mid-Century Emissions Reduction Goals—and Doing So Affordably

- **IEA modeling of 2° C goal:** Carbon capture achieves 1/5<sup>th</sup> of reductions by midcentury; nearly half from industrial facilities.
- **IPCC 5th Assessment:** Meeting 2° C goal costs 138% more without carbon capture.

**IPCC 1.5 C modeling:** Atmospheric CO<sub>2</sub> removal through direct air capture and bioenergy with carbon capture needed—in addition to economywide power plant and industrial capture.

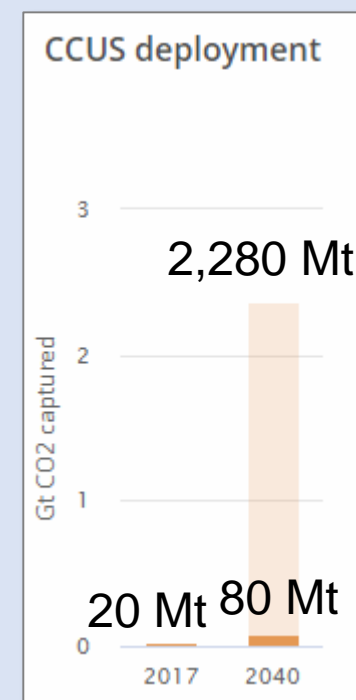
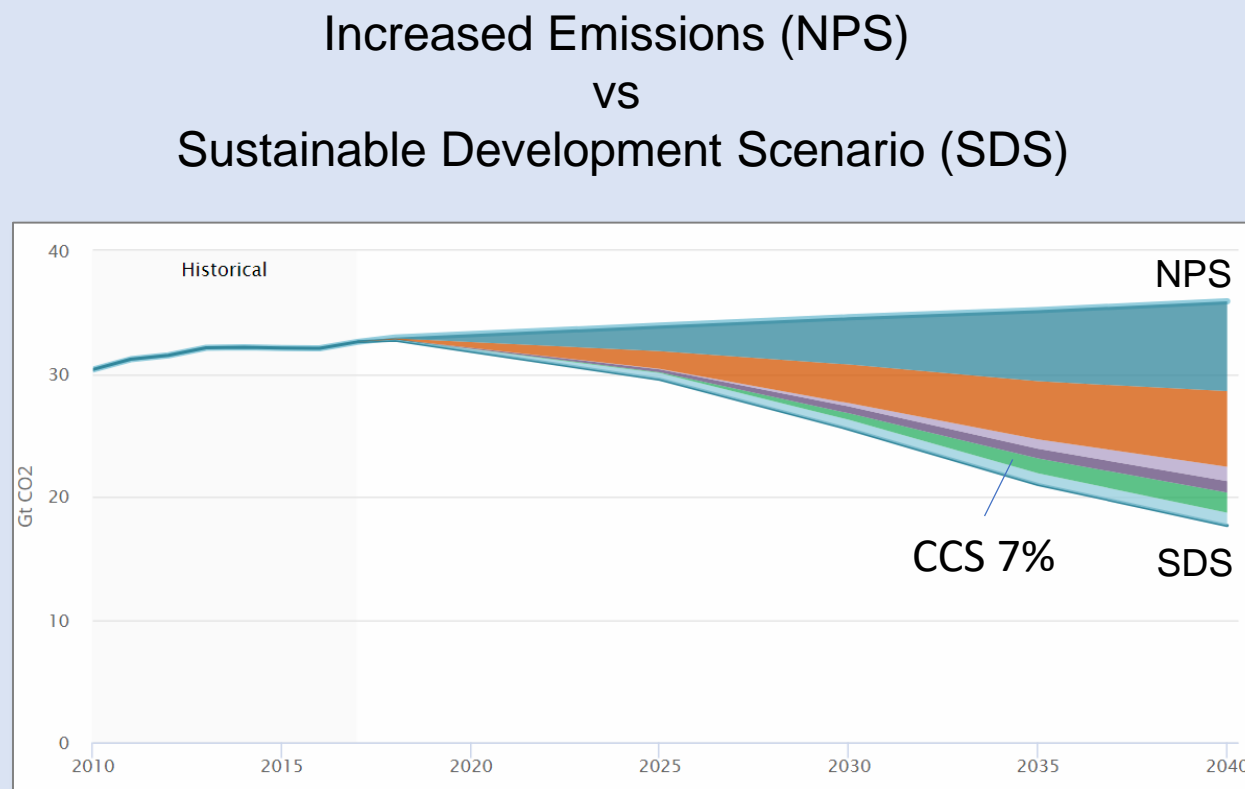


# IEA World Energy Outlook Sustainable Development Scenario

**IEA & UN call for *economywide deployment of carbon capture by mid-century***

**Carbon capture accounts for 7% of the cumulative global emissions reduction by 2040 and 20% annually by 2050 in the IEA Sustainable Development Scenario (SDS)**

**“Rapid scale-up of deployment, from around 30 million tonnes (MT) of CO<sub>2</sub> currently captured each year to 2,300 Mt per year by 2040.”**







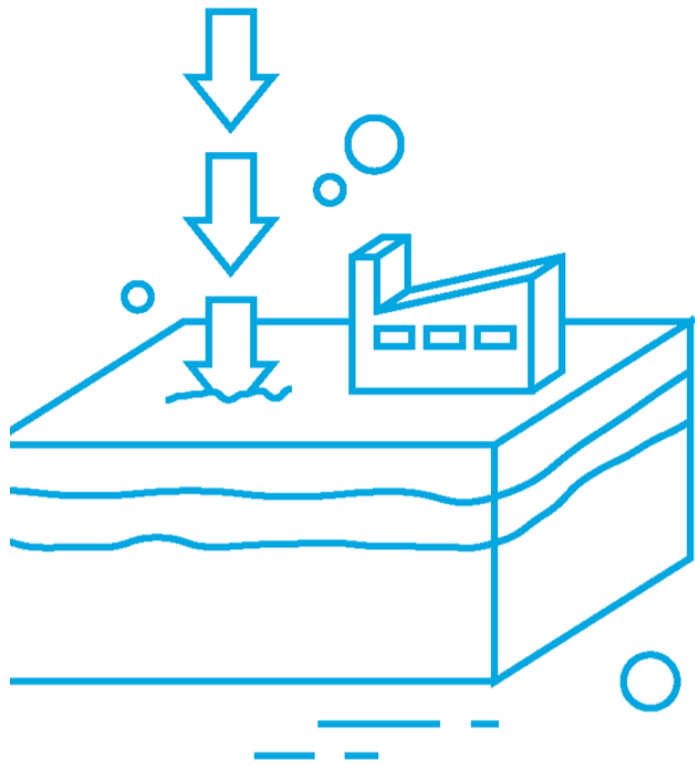
# Carbon Capture in Industrial Sectors

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- Roughly one-third of U.S. and global carbon emissions come from industrial sectors.
- Over half of industrial emissions occur in just three sectors: steel, cement and basic chemicals.
- Carbon capture is not optional: over half of emissions from these sectors are inherent to the chemistry of key industrial processes and cannot be eliminated through efficiency or decarbonization of energy inputs.



# Carbon Capture is Much More than a Niche: It's Scalable to Meet Midcentury Climate Goals



- **U.S. oil industry has purchased, transported and injected nearly 1.5 billion tons of CO<sub>2</sub> over the past half century** with no fatalities or major environmental incidents (~65 million tons of CO<sub>2</sub> annually; ~ 3percent of U.S. oil production).
- **~37% net lifecycle emissions reductions achieved through geologically storing industrial and power plant CO<sub>2</sub> through enhanced oil recovery (EOR), including the additional oil produced** (IEA analysis).
- **Saline geologic storage of CO<sub>2</sub> has been demonstrated successfully at scale** (e.g. ADM in Illinois and Equinor in the North Sea) and achieves even greater lifecycle emissions reductions, including potentially atmospheric carbon removal for negative emissions.
- **Centuries to thousands of years' worth of geologic storage potential in U.S. geologic formations.**

# Carbon Capture is Cost-Effective in Comparison to Other Necessary Low and Zero-Carbon Options

Capture Category (CO2% is molar concentration)	Main Equipment Needed	Industrial Application	US\$ per MT Captured/Compressed
Pure CO2 emissions	Compression & Dehydration only	Ethanol, Natural Gas Processing, Ammonia	\$15-20/metric ton
CO2 emissions @ <b>16-50%</b> concentration	Amine CO2 separation equipment plus Compression	Hydrogen Plants, Cement, Fluidized Catalytic Cracking Unit (Refineries), Blast Furnace Gas Combustion (Steel)	\$40-60
CO2 emissions @ <b>~13-15%</b> concentration		Pulverized Coal Power Plants	\$55-65
CO2 emissions @ <b>~4%</b>		Natural Gas Combined Cycle Power Plants	\$65-75

**Source:** Jeff Brown, Stanford University. These figures above are broad category summaries, and individual projects costs vary widely.

**Key price assumptions:** \$50/MWh for electricity, \$3.50/MMBtu natural gas, 10% Capital Recovery Factor.

**Capture plant size:** For amine solvent carbon capture systems cited above (all at 85% capacity factor) capture plant size for hydrogen is 350k MTPA (metric tons per annum), cement 1 million MTPA, FCCU 500k MTPA, Blast Furnace 3 million MTPA, Pulverized Coal Power 3 million MTPA, NGCC, 1.5 million MTPA. Pure emissions have compression/dehydration only.

**Power and steam supply:** Coal power plants and NGCCs can supply parasitic electric and steam loads from the power plants themselves, or can buy grid electricity and build separate steam boilers. The exact impact of this supply decision depends on power plant value, fuel costs, and the local grid.



**CARBON CAPTURE  
COALITION**

**STATE  
CARBON  
CAPTURE  
WORK  
GROUP**

**REGIONAL  
CARBON  
CAPTURE  
DEPLOYMENT  
INITIATIVE**

“All hands on deck” to achieve economywide deployment of carbon capture in the U.S.





## CARBON CAPTURE COALITION

# Unprecedented National Coalition in U.S. Energy & Climate Policy

- ~75 members, including industry, labor and environmental and clean energy NGOs.
- Climate, jobs and energy/industrial benefits unite diverse interests in a common purpose.
- **Goal:** economywide deployment of carbon capture to reduce emissions, foster domestic energy and industrial production, and support high-wage jobs.

### Participants

- Accelergy
- AFL-CIO
- Air Liquide
- Air Products
- AK Steel
- American Carbon Registry
- ArcelorMittal
- Arch Coal
- Archer Daniels Midland Co.
- Baker Hughes, a GE Company
- Bipartisan Policy Center
- Carbon180
- Carbon Wrangler LLC
- Center for Climate and Energy Solutions
- Citizens for Responsible Energy Solutions Forum
- Clean Air Task Force
- ClearPath Foundation
- Cloud Peak Energy
- Conestoga Energy Partners
- Core Energy LLC
- EBR Development LLC
- EnergyBlue Project
- Energy Innovation Reform Project
- Glenrock Petroleum
- Great River Energy
- Greene Street Capital
- Impact Natural Resources LLC
- ION Engineering LLC
- International Brotherhood of Boilermakers
- International Brotherhood of Electrical Workers
- Jackson Hole Center for Global Affairs
- Jupiter Oxygen Corporation
- Lake Charles Methanol
- LanzaTech
- Linde LLC
- Mitsubishi Heavy Industries America, Inc.
- National Audubon Society
- National Farmers Union
- National Wildlife Federation
- NET Power
- New Steel International, Inc.
- NRG Energy
- Occidental Petroleum Corporation
- Pacific Ethanol
- Peabody
- Prairie State Generating Company
- Praxair, Inc.
- Renewable Fuels Association
- Shell
- SMART Transportation Division (of the Sheet Metal, Air, Rail and Transportation Workers)
- Summit Power Group
- Tenaska Energy
- The Nature Conservancy
- Third Way
- Thunderbolt Clean Energy LLC
- United Mine Workers of America
- United Steel Workers
- Utility Workers Union of America
- White Energy
- Wyoming Outdoor Council

### Observers

- Algae Biomass Organization
- Biomass Power Association
- Carbon Engineering
- Carbon Utilization Research Council
- Cornerpost CO2 LLC
- Enhanced Oil Recovery Institute, University of Wyoming
- Environmental Defense Fund
- Growth Energy
- Institute of Clean Air Companies
- Melzer Consulting
- Tellus Operating Group
- World Resources Institute



To learn more and view our  
complete membership list, visit  
[www.carboncapturecoalition.org](http://www.carboncapturecoalition.org).

Participants	• Accelergy	• Clean Air Task Force	• Jackson Hole Center for Global Affairs	• Praxair Inc.
	• AFL-CIO	• ClearPath Foundation		• Shell
	• Air Liquide	• Cloud Peak Energy	• Jupiter Oxygen Corporation	• SMART Transportation Division (of the Sheet, Metal, Air, Rail and Transportation Workers)
	• Air Products	• Conestoga Energy Partners	• Lake Charles Methanol	
	• AK Steel	• Core Energy LLC	• LanzaTech	• Summit Power Group
	• American Carbon Registry	• DTE Energy	• Linde LLC	• Svante
	• ArcelorMittal	• EBR Development LLC	• Mitsubishi Heavy Industries America, Inc.	• Tenaska Energy
	• Arch Coal	• EnergyBlue Project	• National Audubon Society	• The Nature Conservancy
	• Archer Daniels Midland Co.	• Energy Innovation Reform Project	• National Farmers Union	• Third Way
	• Baker Hughes, a GE Company	• Glenrock Petroleum	• National Wildlife Federation	• Thunderbolt Clean Energy LLC
	• Bipartisan Policy Center	• Great River Energy	• NET Power	• United Mine workers of America
	• Capital Power	• Greene Street Capital	• New Steel International, Inc.	• United Steel Workers
	• Carbon180	• Impact Natural Resources LLC	• NRG Energy	• Utility Workers Union of America
	• Carbon Wrangler LLC	• ION Engineering LLC	• Occidental Petroleum Corporation	• White Energy
	• Center for Climate and Energy Solutions	• International Brotherhood of Boilermakers	• Pacific Ethanol	• Wyoming Outdoor Council
	• Citizens for Responsible Energy Solutions Forum	• International Brotherhood of Electrical Workers	• Peabody	
			• Prairie State Generating Company	

Observers	• Algae Biomass Organization	• Cornerpost CO2 LLC	• Institute of Clean Air Companies
	• Biomass Power Association	• Enhanced Oil Recovery Institute, University of Wyoming	• Melzer Consulting
	• Carbon Engineering	• Environmental Defense Fund	• Renewable Fuels Association
	• Carbon Utilization Research Council	• Growth Energy	• Tellus Operating Group
	• Chart Industries		• World Resources Institute



# Unparalleled Bipartisan Support for Reform of 45Q Tax Credit

## Key Changes of Reformed 45Q Tax Credit

**Increases credit values** to US \$35 and \$50 per metric ton.

**Expands eligibility** to include other beneficial uses of captured carbon (in addition to EOR), projects that capture CO and direct air capture projects.

Creates **greater financial certainty** by lifting the credit cap and providing clear timing for eligibility

**Expands eligibility to more industries** by lowering the annual carbon capture threshold and expanding definitions for qualified facilities and qualified carbon.

**Enables the owner of the capture equipment to transfer the credit** to another party that stores the CO<sub>2</sub> or puts CO<sub>2</sub> or CO to beneficial use.

## 45Q Tax Credit Amount: Depends on Project Type

There is a 10-year ramp up to the following dollar per ton amounts, with the value depending on project type as shown below.

**\$35/ton**

for CO<sub>2</sub> stored geologically through EOR.

**\$35/ton**

for other beneficial uses of CO<sub>2</sub> or CO such as converting carbon emissions into fuels, chemicals, or useful products like concrete.

**\$50/ton**

for CO<sub>2</sub> stored in other geologic formations and not used in EOR.



# Federal Policy Agenda Going Forward

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- Ensure effective implementation of 45Q by the U.S. Treasury to provide investment certainty and business model flexibility;
- Provide a portfolio of federal carbon capture policies to complement 45Q, similar to wind and solar;
- Incorporate CO<sub>2</sub> pipeline infrastructure into national infrastructure legislation, including measures for federal financing of extra capacity; and
- Increase prioritization of industrial sectors in federal carbon capture policy and eligibility of both CO<sub>2</sub> and CO emissions.
- Include measures in COVID 19-related stimulus to sustain carbon capture deployment during current economic crisis.

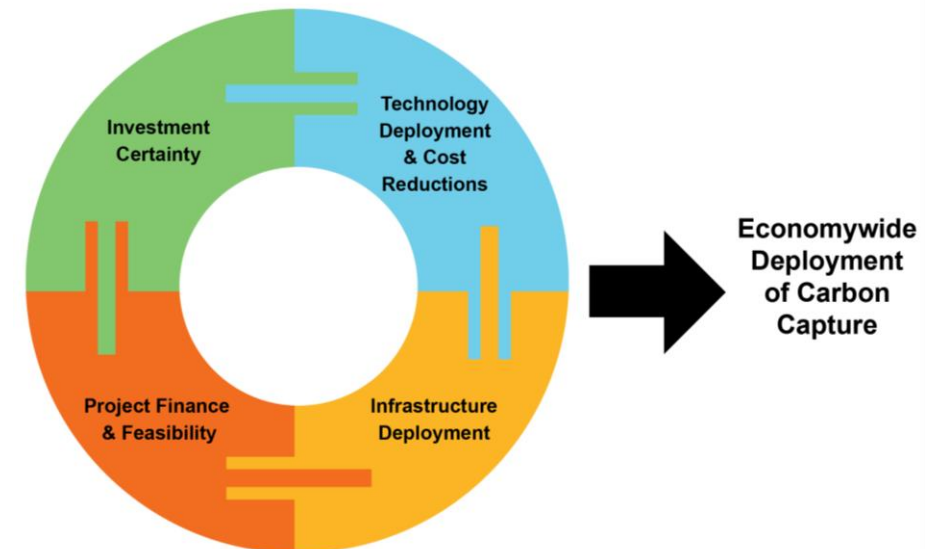
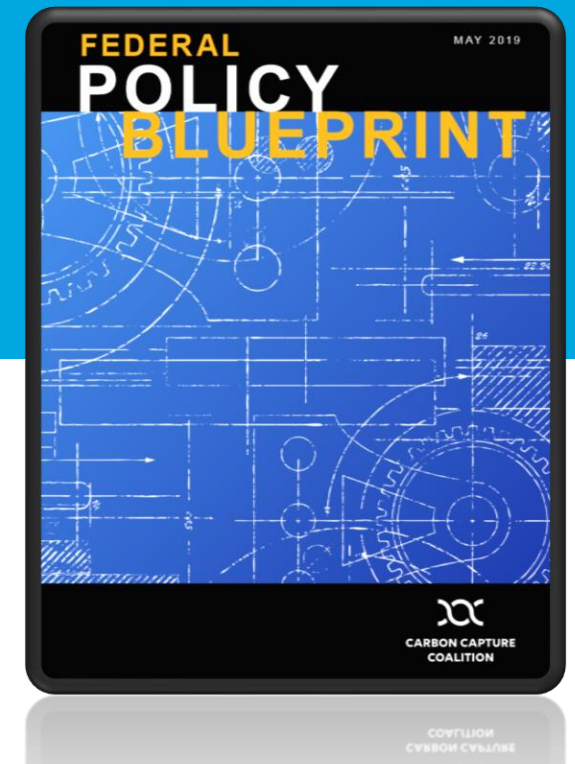


**CARBON CAPTURE  
COALITION**

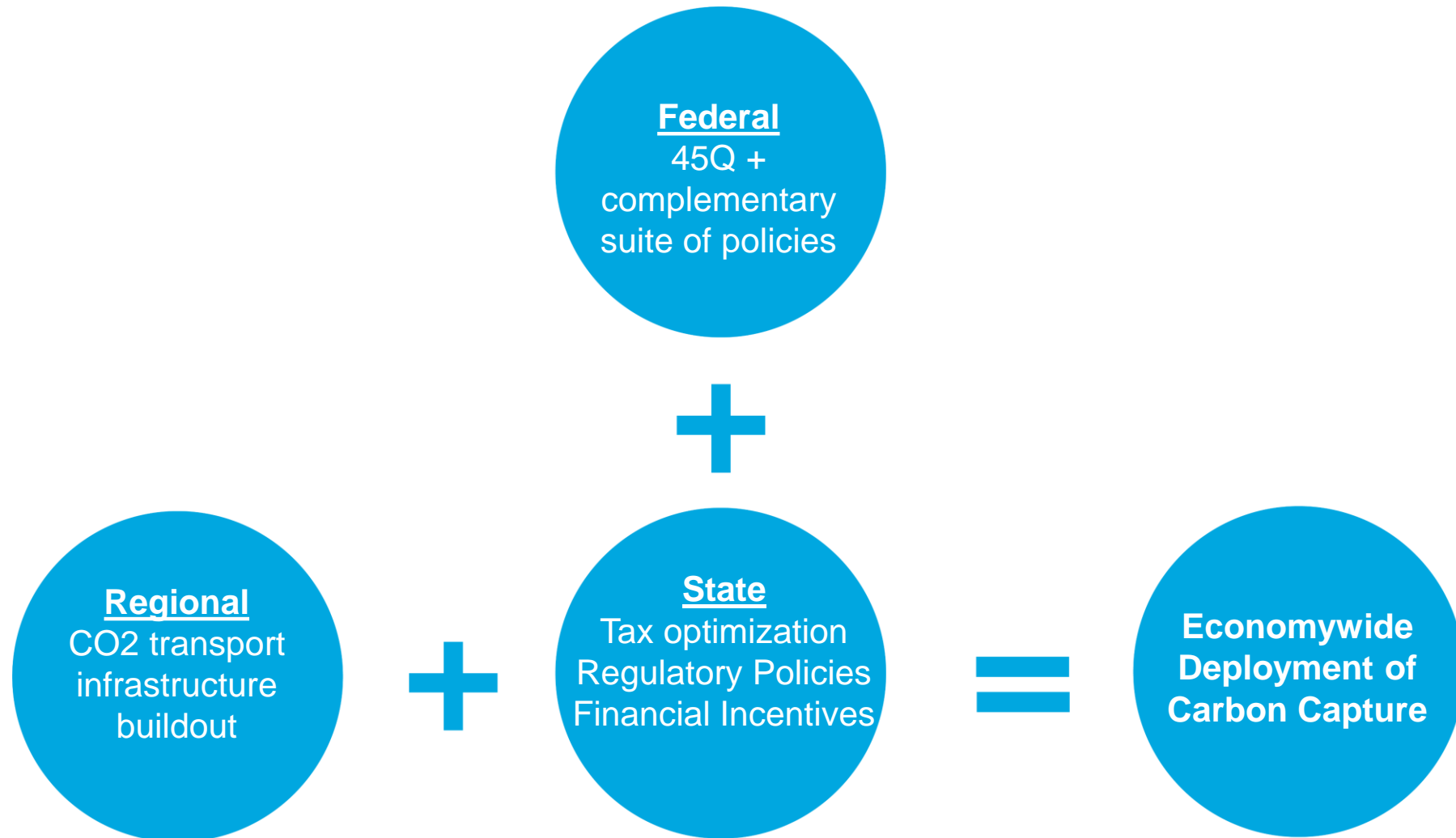


# Carbon Capture Coalition's Federal Policy Blueprint

- ✓ Agenda for economywide deployment.
- ✓ Recommends full policy portfolio, similar to current support for wind, solar and other low and zero-carbon technologies.
- ✓ Consensus of Coalition's 75 companies, unions, and NGOs.



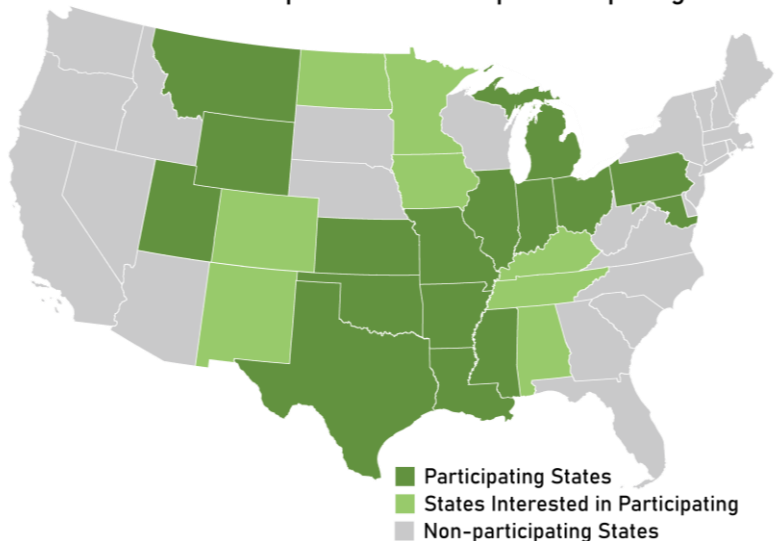
# Integrated Federal, Regional & State Policy are Key to Success





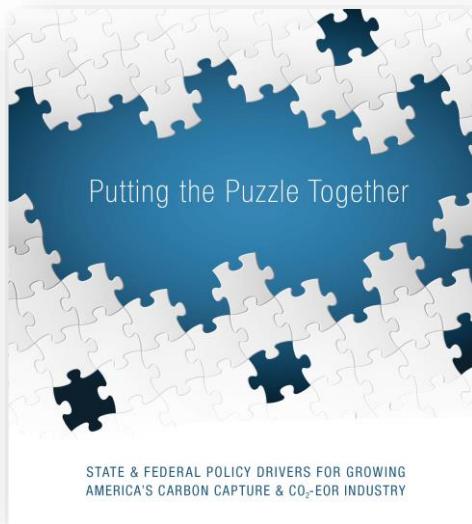
# STATE CARBON CAPTURE WORK GROUP

State Carbon Capture Work Group: Participating States



- Formed in 2015 by then Gov. Mead (R-WY) and Gov. Bullock (D-MT). Actively recruiting additional states (light green).
- Made comprehensive state and federal policy recommendations from 2015-2018.
- Now overseeing Midwestern and Western Regional Carbon Capture Deployment Initiatives.
- Modeled candidate capture and storage projects and CO<sub>2</sub> transport infrastructure (two-year effort).
- Forming state policy teams to develop state policy recommendations to complement the federal 45Q tax credit and make states “carbon-capture ready.”

# Four Major Work Group Deliverables To Date



- ***Putting the Puzzle Together: State and Federal Policy Drivers for Growing America's Carbon Capture and CO<sub>2</sub>-EOR Industry***
- ***21st Century Energy Infrastructure: Policy Recommendations for Development of American CO<sub>2</sub> Pipeline Networks***
- ***Electricity Market Design and Carbon Capture Technology: The Opportunities and the Challenges***
- ***Capturing and Utilizing CO<sub>2</sub> from Ethanol: Adding Economic Value and Jobs to Rural Economies and Communities While Reducing Emissions***



21st Century Energy Infrastructure:  
Policy Recommendations for Development  
of American CO<sub>2</sub> Pipeline Networks

White paper prepared by the  
State CO<sub>2</sub>-EOR Deployment Work Group

February 2017



Electricity Market Design  
and Carbon Capture Technology:  
The Opportunities and the Challenges

White paper prepared by the  
State CO<sub>2</sub>-EOR Deployment Work Group



Capturing and Utilizing  
CO<sub>2</sub> from Ethanol:  
Adding Economic Value and Jobs to  
Rural Economies and Communities  
While Reducing Emissions

White paper prepared by the  
State CO<sub>2</sub>-EOR Deployment Work Group

December 2017

# Governors' Partnership: Providing State Leadership for Carbon Capture Policy and Project Deployment

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## **Objectives:**

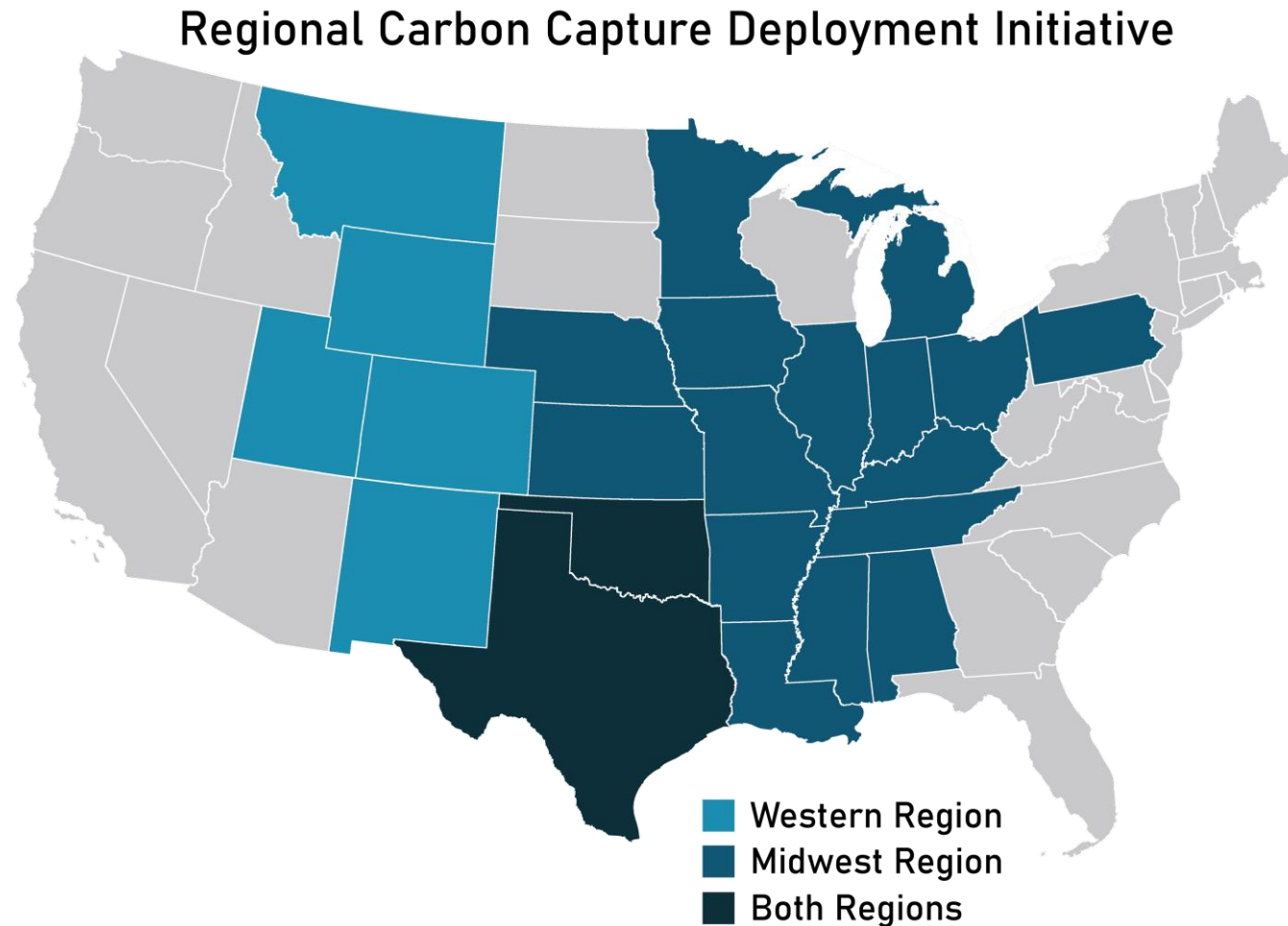
- Elevate carbon capture, its beneficial use and storage as a national priority;
- Encourage congressional and presidential action to expand the portfolio of federal policies; and
- Foster carbon capture policy and CO<sub>2</sub> transport infrastructure deployment in states and regions.

## **Current Governors:**

- Governor Steve Bullock (D-MT)
- Governor John Bel Edwards (D-LA)
- Governor Mark Gordon (R-WY)
- Governor Gary Herbert (R-UT)
- Other Governors being invited.

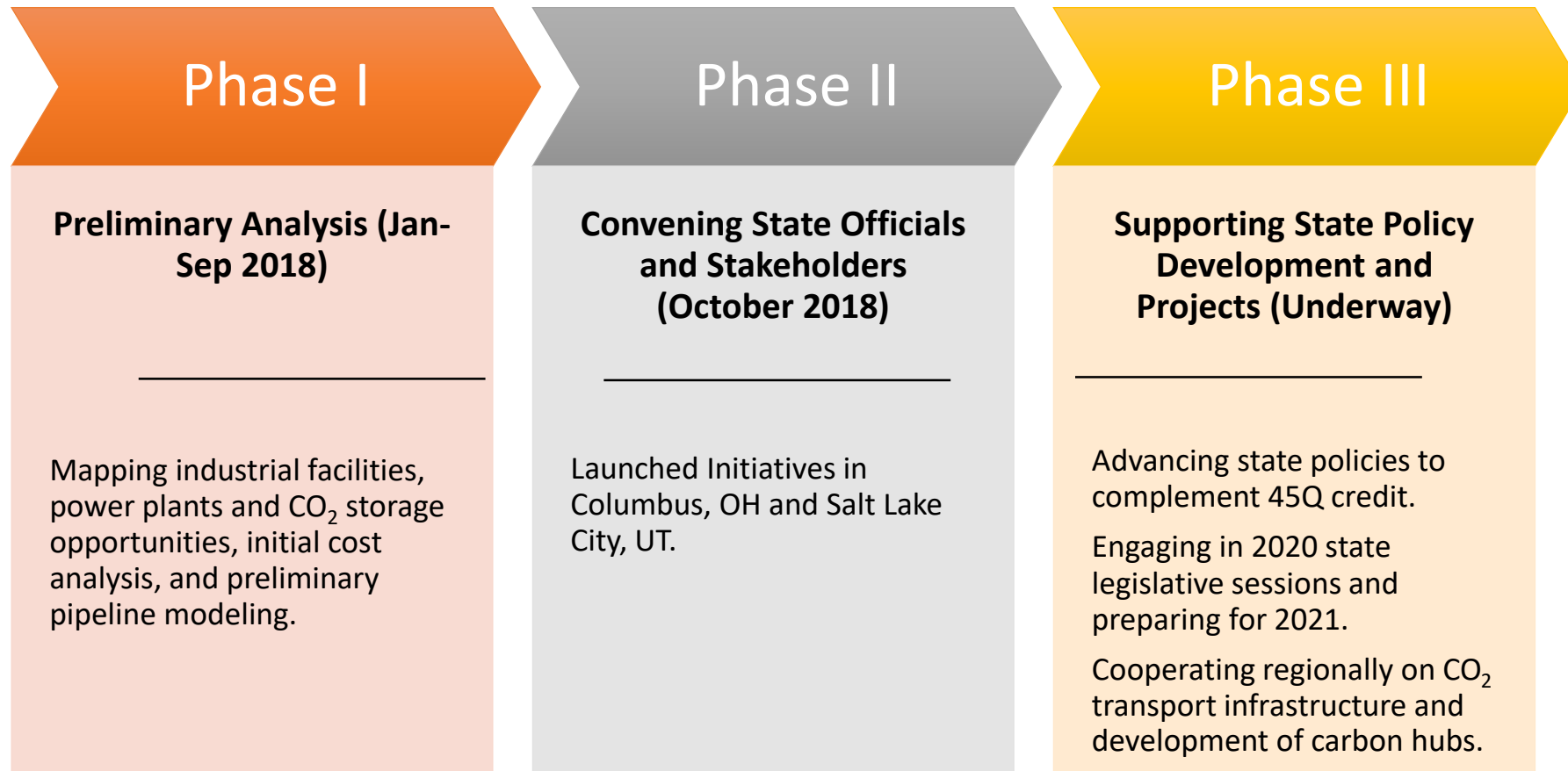


# Regional Deployment Initiatives: Western & Midwestern Regions



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# Regional Deployment Initiatives: Where We are in the Process



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EPA GHGRP & eGRID  
US DOE EIA  
ABB / Energy Velocity

Stanford  
NETL, IEA  
National Petroleum Council

Advanced Resources  
International

NETL & USGS  
Los Alamos National Lab  
Indiana University  
Ohio State

NETL  
Los Alamos  
Princeton  
Industry Consulting

**CO<sub>2</sub> Supply**  
Industrial & Power

**Capture Costs**

**EOR**  
**Potential Demand**

**Saline**  
**Storage Potential**  
SCO<sub>2</sub>T

**Pipeline Costs**

**REGIONAL  
CARBON  
CAPTURE  
DEPLOYMENT  
INITIATIVE**

**SimCCS**  
Los Alamos

**GPI  
Coordinated  
Team**

**Identify potential  
early mover  
capture projects  
by state.**

**Model regional  
CO<sub>2</sub> transport  
infrastructure to  
maximize  
feasible capture,  
use and storage.**

# Emitting Facilities: 45Q Eligibility and Near-Term Capture Opportunities

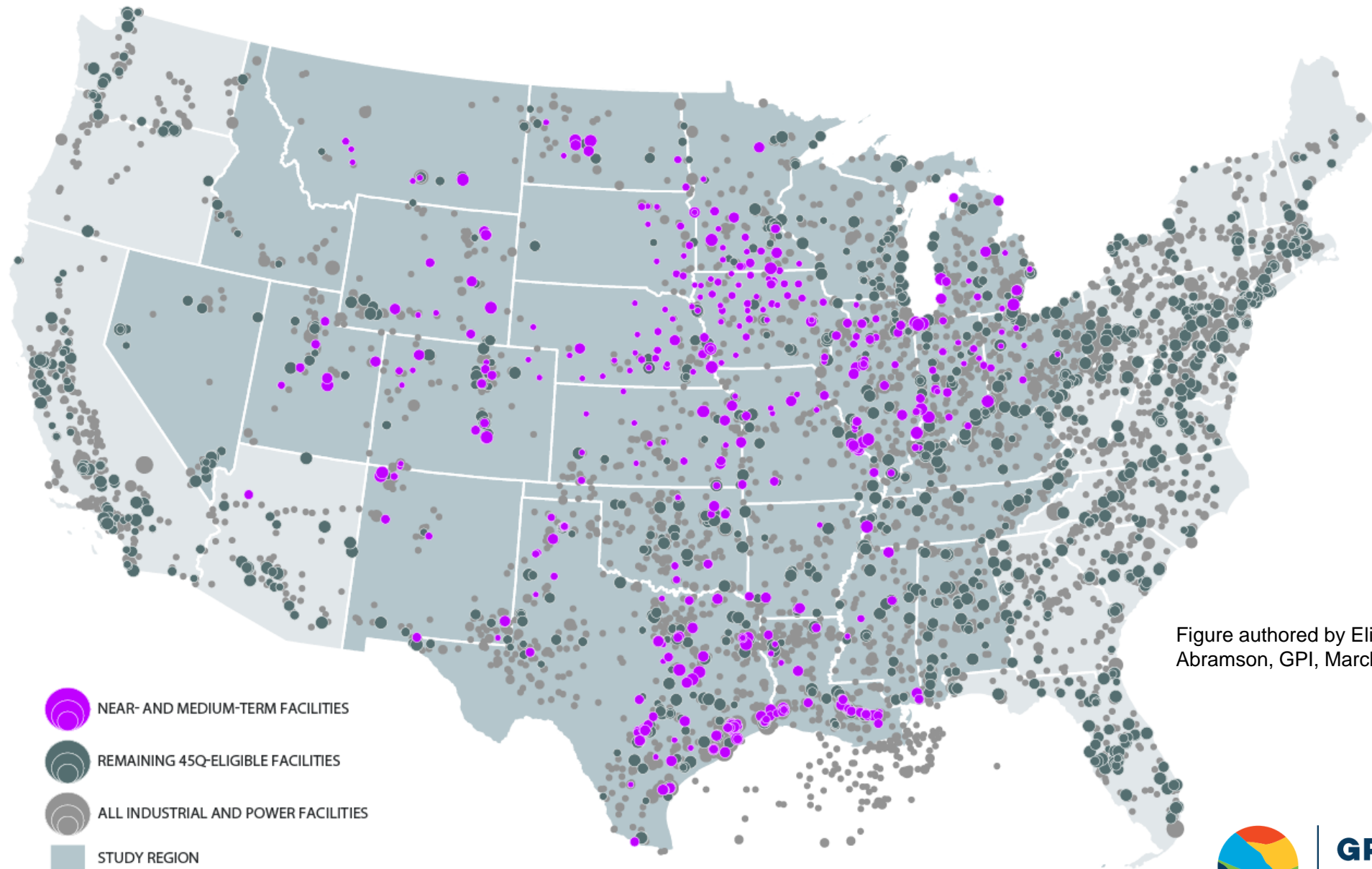


Figure authored by Elizabeth Abramson, GPI, March 2020



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## Near- and medium-term facilities, capture targets, and cost estimates

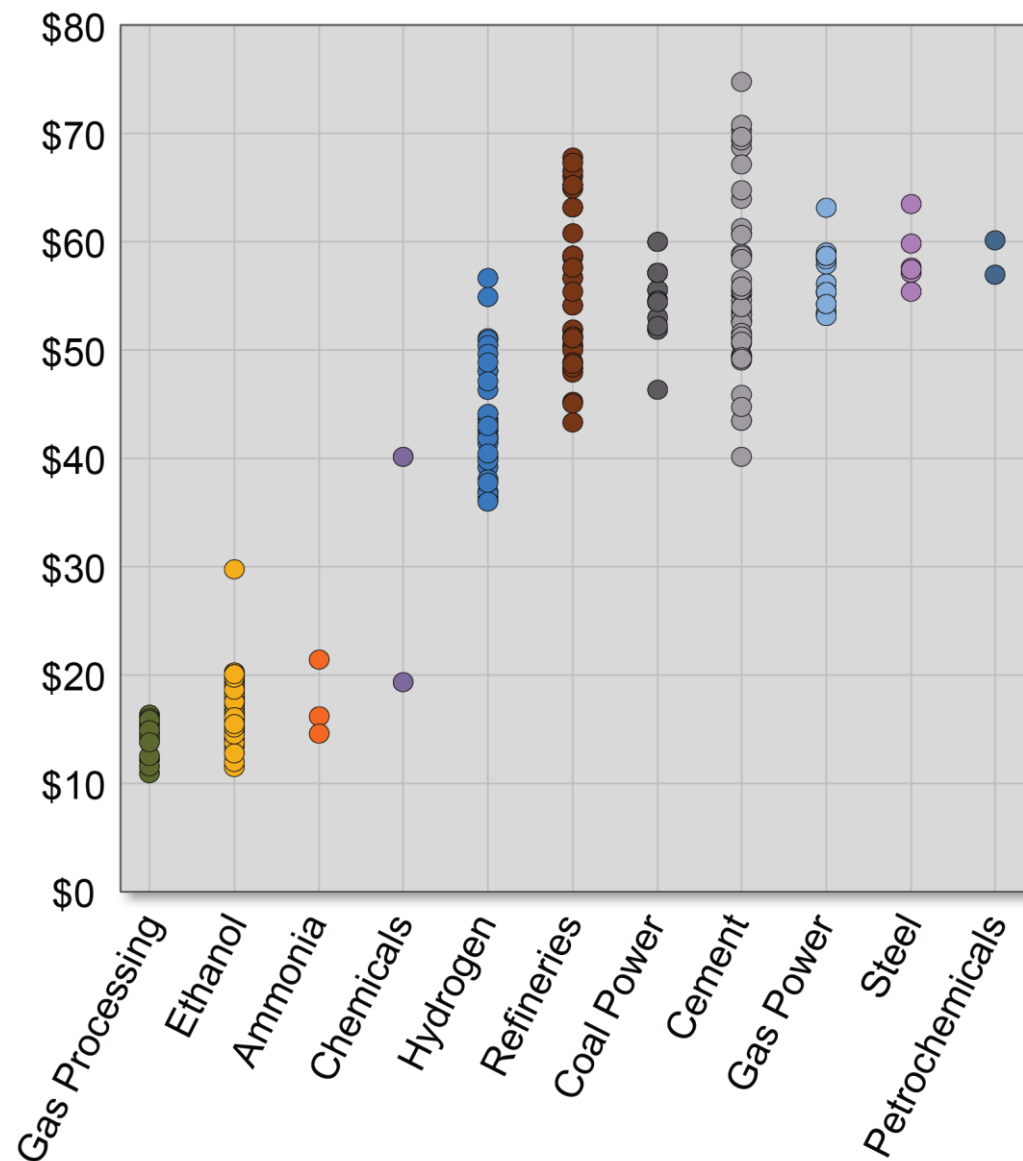
Industry	# of Facilities	Optimized Capture (mmt/year)	Share of Total Capturable Estimate	Average Estimated Cost \$/ton	Range of Cost Estimates \$/ton
Ethanol	150	50.6	14.1%	\$17	\$12 - \$30
Cement	45	32.7	9.1%	\$56	\$40 - \$75
Refineries	38	26.5	7.4%	\$56	\$43 - \$68
Steel	6	14.6	4.1%	\$59	\$55 - \$64
Hydrogen	34	14.4	4.0%	\$44	\$36 - \$57
Gas Processing	20	4.5	1.3%	\$14	\$11 - \$16
Petrochemicals	2	1.7	0.5%	\$59	\$57 - \$60
Ammonia	3	0.9	0.3%	\$17	\$15 - \$21
Chemicals	2	0.7	0.2%	\$30	\$19 - \$40
Coal Power Plant	58	143.4	40.1%	\$56	\$46 - \$60
Gas Power Plant	60	67.9	19.0%	\$57	\$53 - \$63
<b>Grand Total</b>	<b>418</b>	<b>357.8</b>	<b>100.0%</b>	<b>\$39</b>	<b>\$11 - 75</b>

All emissions are in million metric tons



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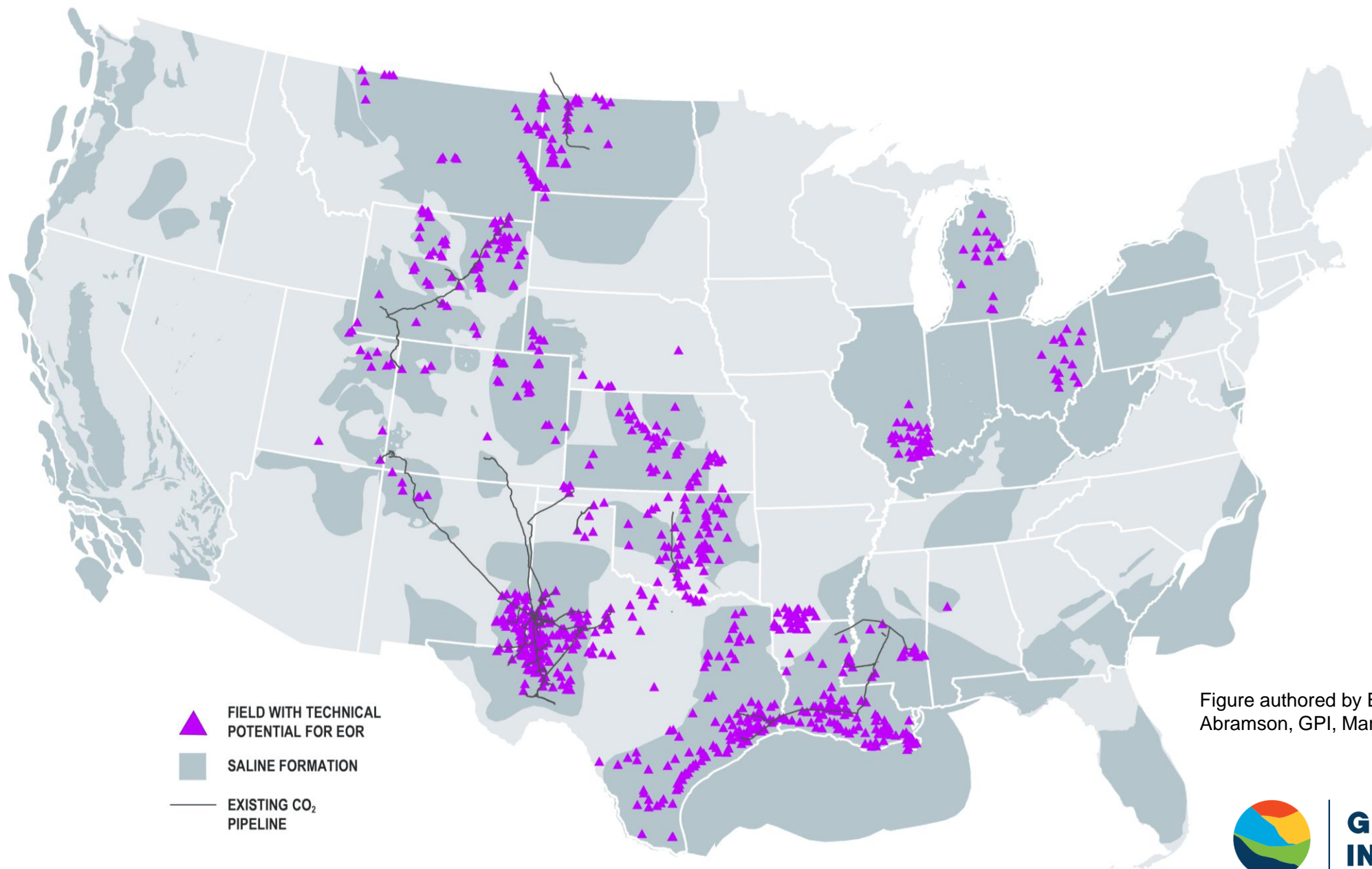
## Estimated cost of capture per industry for near-term facilities in study area



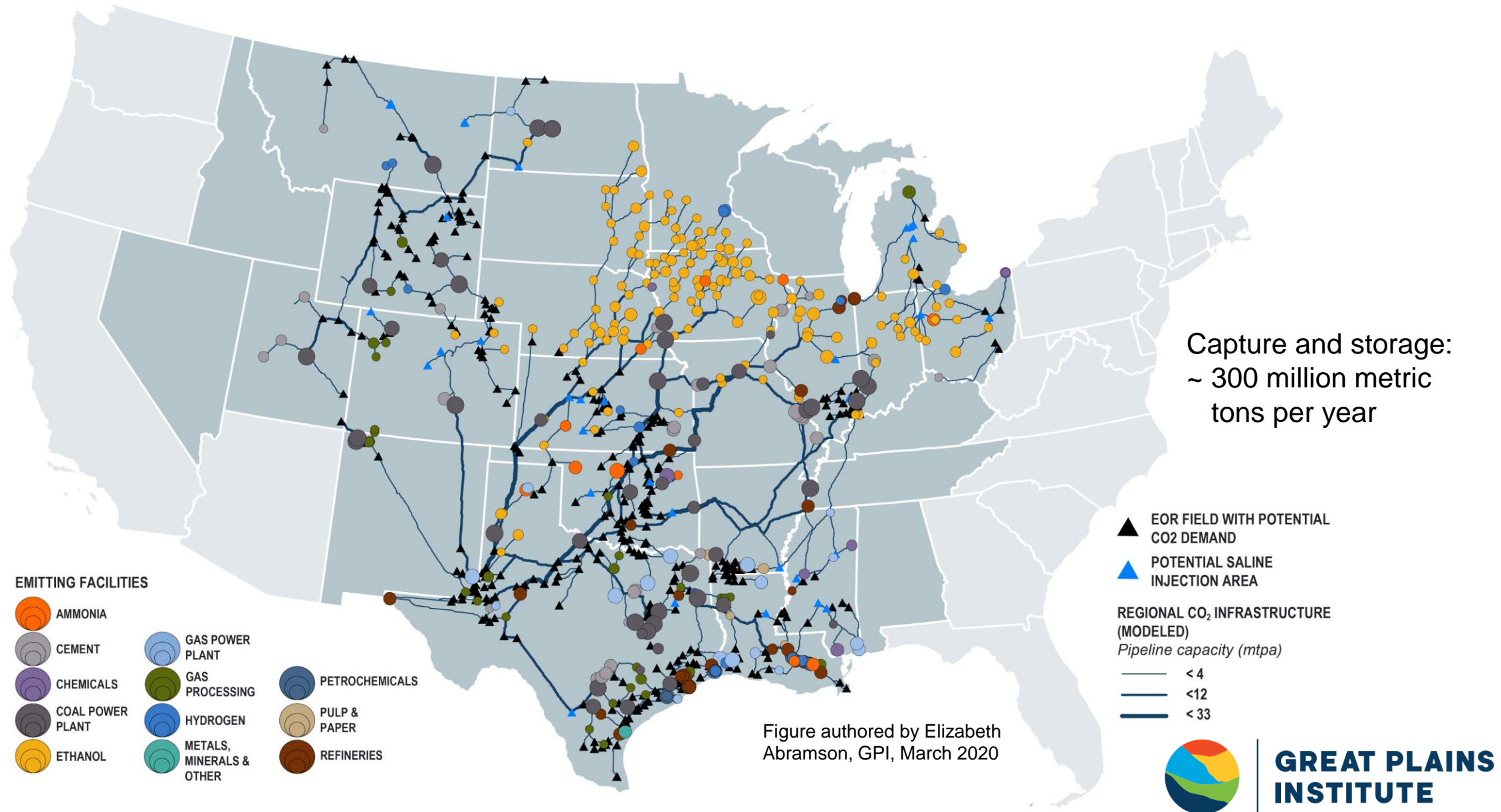
Industry	Average Estimated Cost \$/ton	Range of Cost Estimates \$/ton
Gas Processing	\$14	\$11 - \$16
Ethanol	\$17	\$12 - \$30
Ammonia	\$17	\$15 - \$21
Chemicals	\$30	\$19 - \$40
Hydrogen	\$44	\$36 - \$57
Refineries	\$56	\$43 - \$68
Coal Power Plant	\$56	\$46 - \$60
Cement	\$56	\$40 - \$75
Gas Power Plant	\$57	\$53 - \$63
Steel	\$59	\$55 - \$64
Petrochemicals	\$59	\$57 - \$60



# Deep Saline Formations & Oil Fields with CO<sub>2</sub> Injection Potential



# Base Scenario: Optimized transport network for CO<sub>2</sub> capture and storage under 45Q





## Base Scenario: Relative transport cost of network segments



Large trunk lines achieve best economies of scale and lowest per-ton transport cost.

Small-feeder lines to individual facilities require less capital, but have higher per-ton cost.

Cost Range	Length (miles)
Very Low	18,006
Low to Moderate	4,744
Moderate to High	6,960

Figure authored by Elizabeth Abramson, GPI, March 2020



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## Sensitivity Scenario: High-cost sensitivity with economic break-even

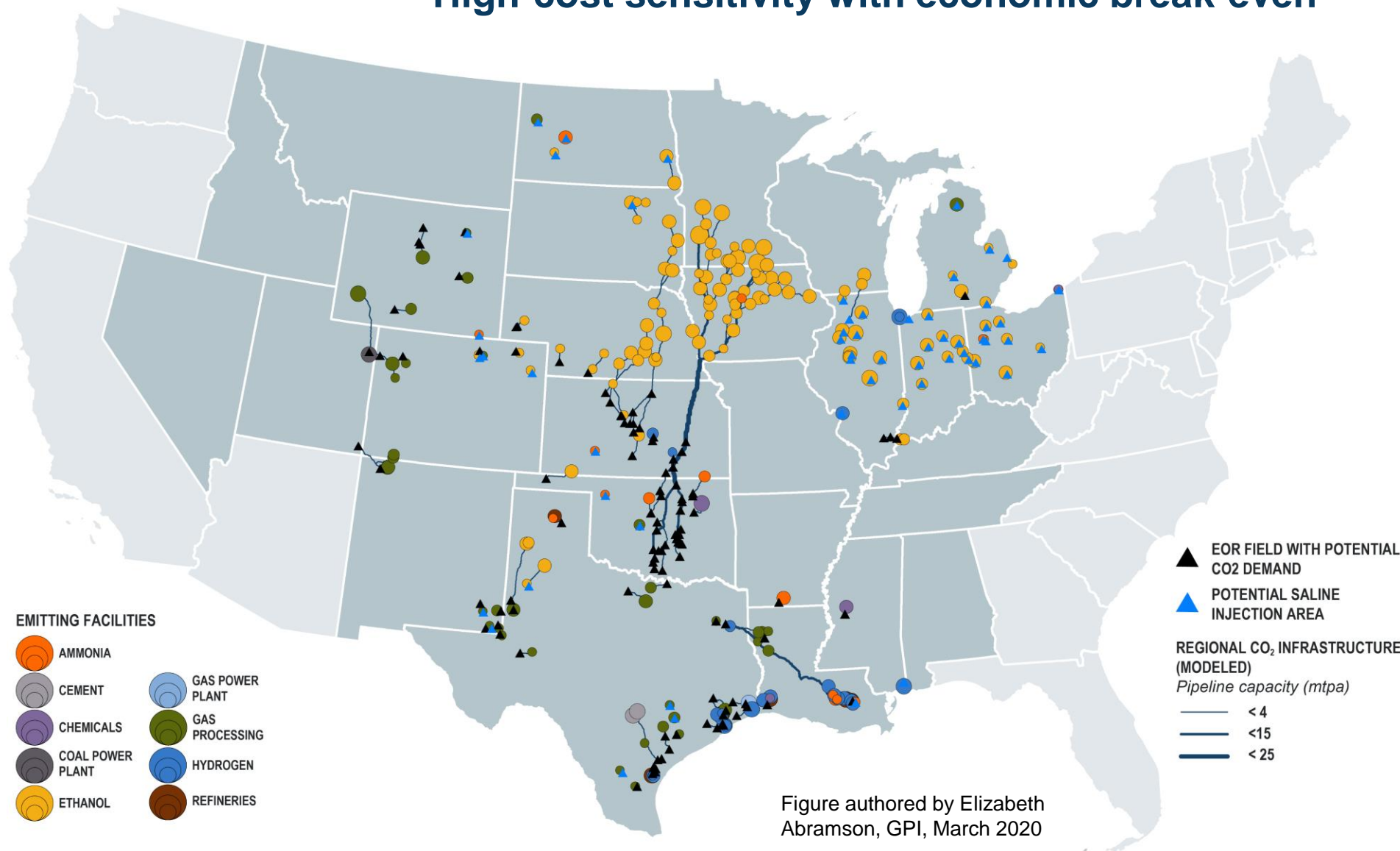


Figure authored by Elizabeth Abramson, GPI, March 2020

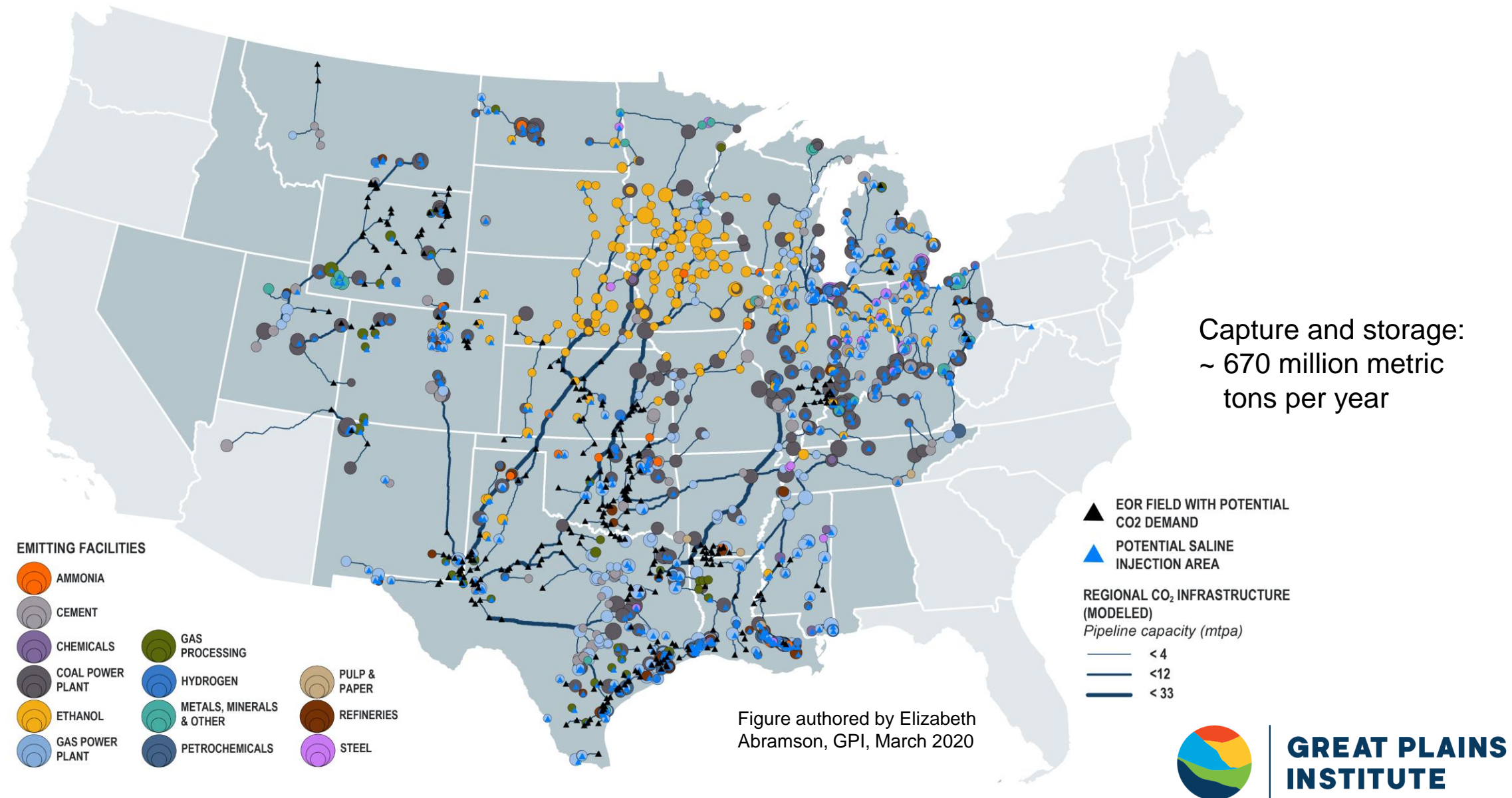
Transport segments that essentially “pay for themselves”. Capital investment easily paid for by revenue.

High-purity industrial sources choose local saline storage.



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# Long-term economy-wide deployment: Expanded storage in deep saline formations and petroleum basins





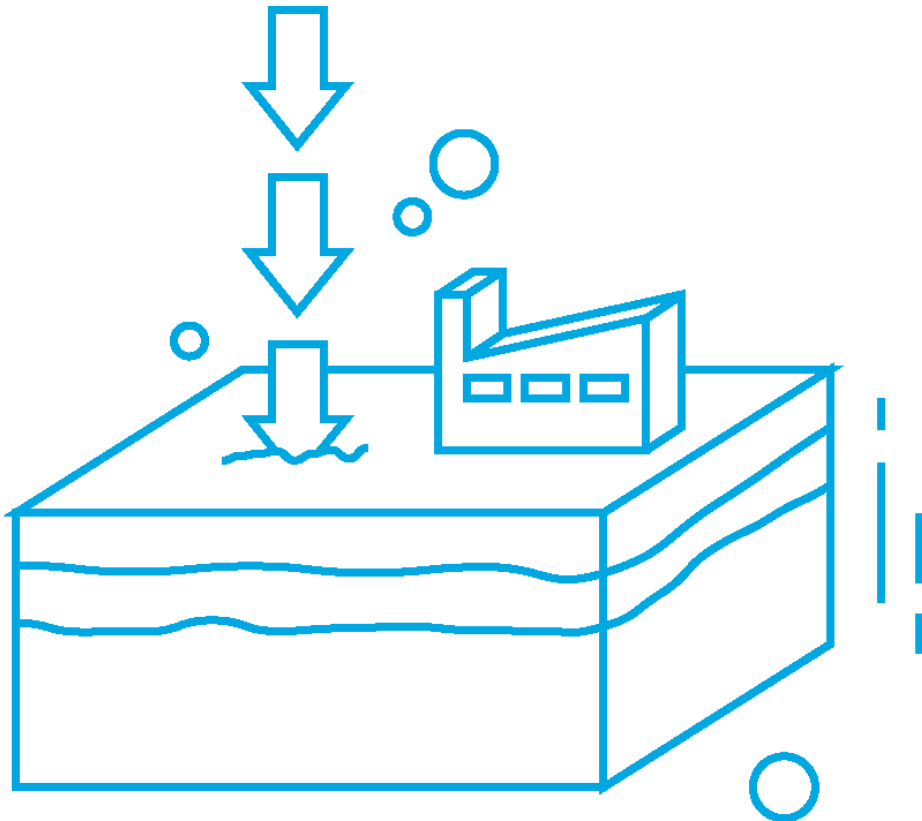
# Setting the Stage for Regional Carbon Hubs: Enabling Large-Scale Carbon Management

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- Modeling of regional capture, transport and storage networks is increasing awareness among state officials and industry, labor and NGO stakeholders of the opportunity presented by the 45Q tax credit to establish carbon hubs.
- **Strategy:** Advance state and regional planning, policy and project development in conjunction with federal legislative effort.
- **Reframing the challenge as opportunity:** Building a new carbon economy for emissions reductions, domestic energy and industrial production and high-wage jobs.





**Carbon Capture  
Ready**

## Next Step: Help States Become “Carbon Capture Ready” and Take Economic Advantage of Available 45Q Tax Credit Before End of 2023

- Developing state policy frameworks to complement 45Q and other federal policies:
  - ✓ Delegation of EPA authority for permitting saline storage projects (federal UIC Class VI) to states
  - ✓ Rules for long-term CO<sub>2</sub> storage
  - ✓ Rules for CO<sub>2</sub> transport and storage space
  - ✓ Rules for clarifying the purpose of CO<sub>2</sub> injection
  - ✓ Financial incentives for carbon capture
  - ✓ Optimization of state taxes to incentivize capture, transport, use and storage
- Establishing state policy teams to develop legislative and other policies for their states, based on modeling and analysis.

# CO2 Deployment Fact Sheets: Tailored to Each State

REGIONAL CARBON CAPTURE DEPLOYMENT INITIATIVE

Indiana

IMPLEMENTING CARBON CAPTURE AND STORAGE TECHNOLOGY

Carbon capture can play a vital role in the future of Indiana's energy system as support grows within the state for this technology. Indiana has fifty-six facilities qualifying for the expanded 45Q federal tax credit, twenty-eight of which are also identified as potentially economically feasible candidates for carbon capture. With large storage potential in the Illinois Basin and a diverse set of clean energy legislation, Indiana is strategically positioned to adopt this economically valuable technology enabling the state to meet its growing environmental and energy needs.

Figure 1 (Right) : Indiana has many facilities large enough to qualify for the 45Q carbon capture tax credit, including coal and gas power plants, gas processing facilities and petroleum refineries. Facilities identified by the Regional Carbon Capture Deployment Initiative as potential early candidates for capture retrofit based on emissions, equipment, and estimated capture cost, are shown with outlines and darker colors. Details on these facilities are listed below.

Source: GPI 2019; EPA 2018.

SOURCES BY INDUSTRY & VOLUME

Plans are in place to convert a gasification plant at this location into an ammonia production plant with carbon capture.

POTENTIAL CANDIDATE FACILITIES FOR CAPTURE WITH ANNUAL EMISSIONS

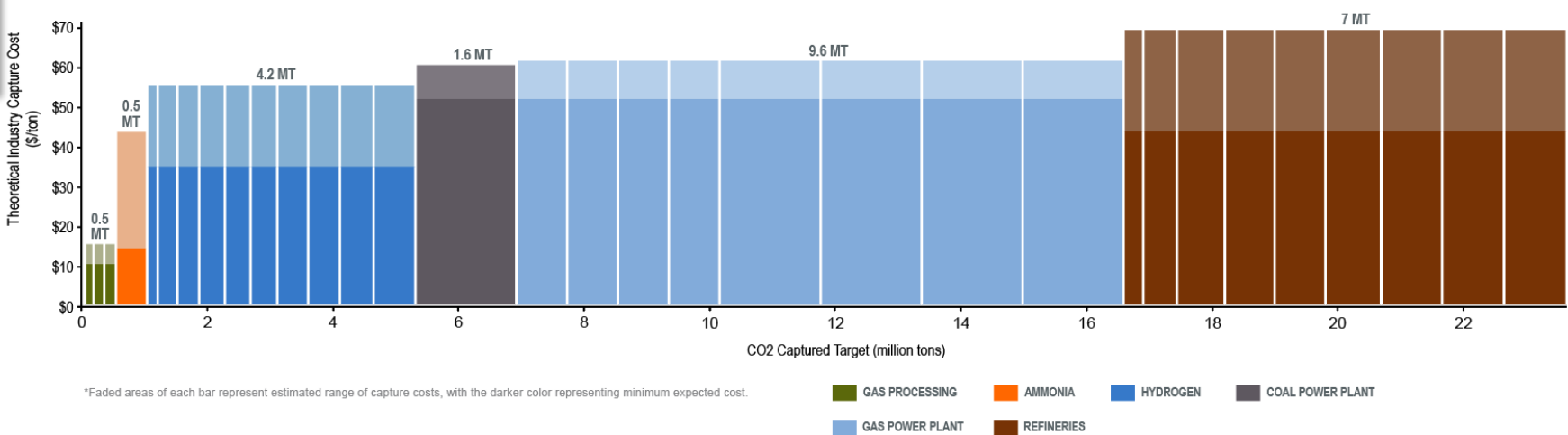
Facility Name	Location	Industry	Total Facility CO2 Emissions thousand tons	CO2 Captured Target thousand tons	Theoretical Capture Cost \$/ton (Draft - Do Not Cite)
Gibson	Owensville	Coal Power Plant	10,332	6,400	\$53
Mittal Steel USA	East Chicago	Metals & Minerals	6,971	4,373	\$57
Merom	Sullivan	Coal Power Plant	4,834	3,200	\$56
Edwardsport	Edwardsport	Coal Power Plant	3,439	3,043	\$56
ArcelorMittal Burns Harbor	Burns Harbor	Metals & Minerals	19,131	2,885	\$58
Y1 Ethanol Plants	Mt. Pleasant	Ethanol	3,133	2,797	\$16 (Average)
US Steel Corp	Gary	Metals & Minerals	9,215	2,821	\$59
Lawrenceburg Energy	Lawrenceburg	Gas Power Plant	2,857	2,574	\$65
ArcelorMittal Indiana Harbor	East Chicago	Metals & Minerals	4,684	2,571	\$59
BP Business Unit 1	Whiting	Refineries	4,604	1,042	\$47
BP Business Unit 2	Whiting	Refineries	4,604	965	\$48
Lone Star Industries	Greencastle	Cement	1,056	952	\$49
Praxair - Whiting	East Chicago	Hydrogen	1,610	900	\$36
IPL Eagle Valley	Martinsville	Coal Power Plant	1,107	800	\$61
Sugar Creek	West Terre Haute	Gas Power Plant	1,307	800	\$61
Lehigh Cement	Speed	Cement	531	478	\$57
Carmeuse Lime Buffington	Gary	Cement	873	462	\$58
Lehigh Cement	Mitchell	Cement	626	318	\$64

Table 1: The Regional Carbon Capture Deployment Initiative estimated theoretical facility capture costs based on published capture equipment costs, facility-specific operational patterns, existing equipment, and level of emissions. Most states have a large number of facilities eligible for 45Q. Of those facilities, the above table lists likely economically feasible candidates based on estimated capture cost. This list is not meant to be definitive. Commercial decisions by participating companies, and policy and regulatory decisions by state governments, will ultimately determine if a project is feasible for carbon capture. Captured Emissions refers to the amount of carbon dioxide that can be expected to be captured at a facility considering relevant technological and economic constraints. Source: GPI 2019; EPA 2018.

## POTENTIAL CANDIDATE FACILITIES FOR CAPTURE, BY CO2 EMISSIONS AND COST RANGE

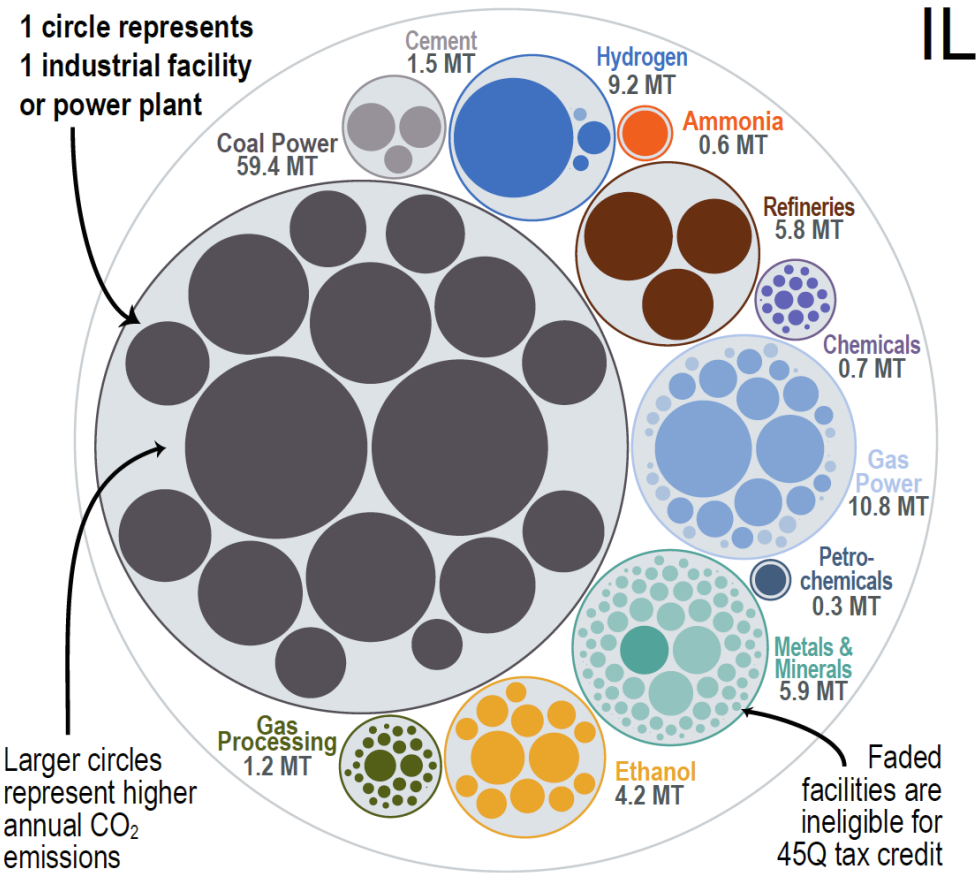
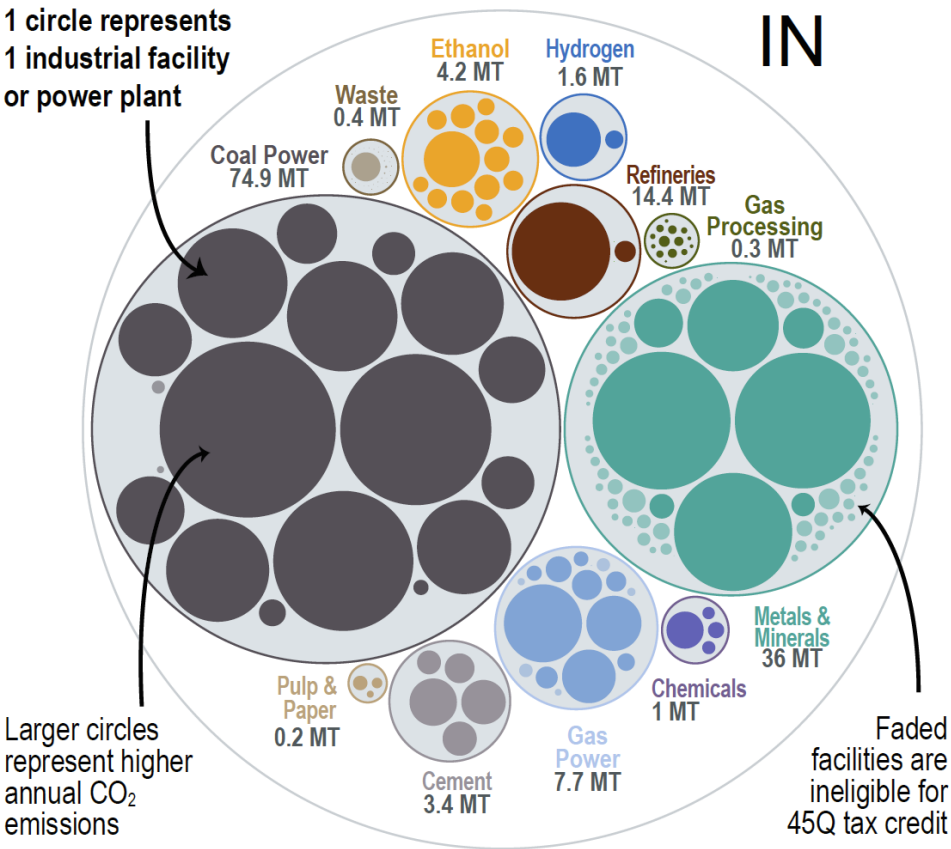


## POTENTIAL CANDIDATE FACILITIES FOR CAPTURE, BY CAPTURE TARGET AND COST RANGE



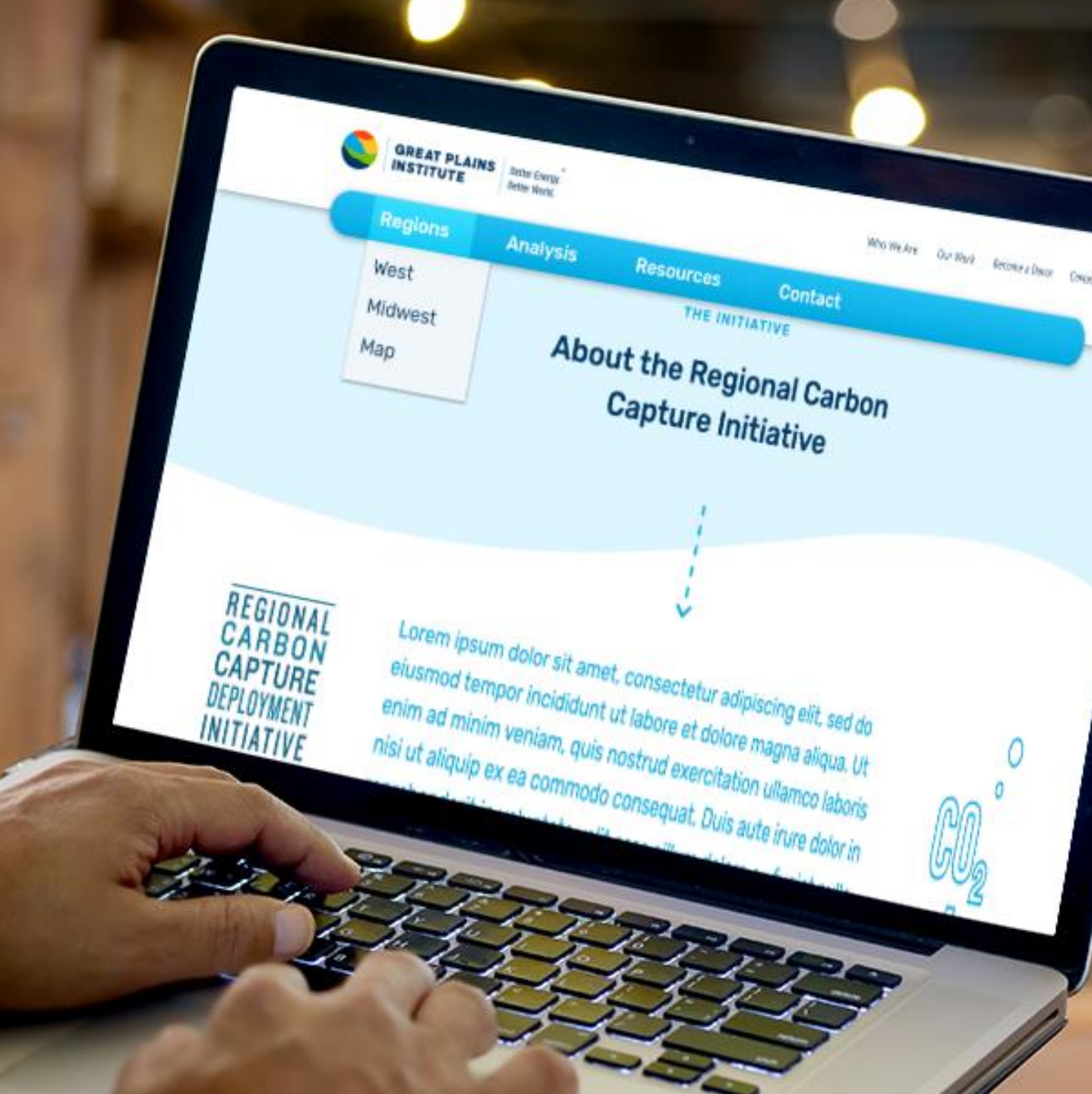
\*Faded areas of each bar represent estimated range of capture costs, with the darker color representing minimum expected cost.

# CO2 Deployment Fact Sheets: Tailored to Each State



# Building Out Web Presence and Tools for State Policymakers and Stakeholders

[www.carboncaptureready.org](http://www.carboncaptureready.org)





# **Forthcoming: Economic Impacts & Jobs Analysis**

## **Jobs and Private Sector Investment from Carbon Capture, Transport and Deployment**

### **Phase 1**

- National level
- Carbon capture deployment necessary to meet midcentury temperature targets of 2<sup>o</sup> and 1.5<sup>o</sup> C

### **Phase 2**

- States in Regional Deployment Initiative scenarios
- Retrofits made feasible with 45Q and other major candidates

### **Phase 3**

- Expand analysis to include more states
- Industrial and electric power retrofits and new builds

# Thank You

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**GREAT PLAINS  
INSTITUTE**

Better Energy.  
Better World.



# Extra Slides

# Carbon Capture is Cost-Effective in Comparison to Other Necessary Low and Zero-Carbon Options

Capture Category (CO2% is molar concentration)	Main Equipment Needed	Industrial Application	US\$ per MT Captured/Compressed
Pure CO2 emissions	Compression & Dehydration only	Ethanol, Natural Gas Processing, Ammonia	\$15-20/metric ton
CO2 emissions @ <b>16-50%</b> concentration	Amine CO2 separation equipment plus Compression	Hydrogen Plants, Cement, Fluidized Catalytic Cracking Unit (Refineries), Blast Furnace Gas Combustion (Steel)	\$40-60
CO2 emissions @ <b>~13-15%</b> concentration		Pulverized Coal Power Plants	\$55-65
CO2 emissions @ <b>~4%</b>		Natural Gas Combined Cycle Power Plants	\$65-75

**Source:** Jeff Brown, Stanford University. These figures above are broad category summaries, and individual projects costs vary widely.

**Key price assumptions:** \$50/MWh for electricity, \$3.50/MMBtu natural gas, 10% Capital Recovery Factor.

**Capture plant size:** For amine solvent carbon capture systems cited above (all at 85% capacity factor) capture plant size for hydrogen is 350k MTPA (metric tons per annum), cement 1 million MTPA, FCCU 500k MTPA, Blast Furnace 3 million MTPA, Pulverized Coal Power 3 million MTPA, NGCC, 1.5 million MTPA. Pure emissions have compression/dehydration only.

**Power and steam supply:** Coal power plants and NGCCs can supply parasitic electric and steam loads from the power plants themselves, or can buy grid electricity and build separate steam boilers. The exact impact of this supply decision depends on power plant value, fuel costs, and the local grid.



# Illustrative Comparison of Carbon Mitigation Costs on a Per-Ton Basis

**Source:** Kenneth Gillingham and James H. Stock, “The Cost of Reducing Greenhouse Gas Emissions,” *Journal of Economic Perspectives*, Volume 32, Number 4, Fall 2018

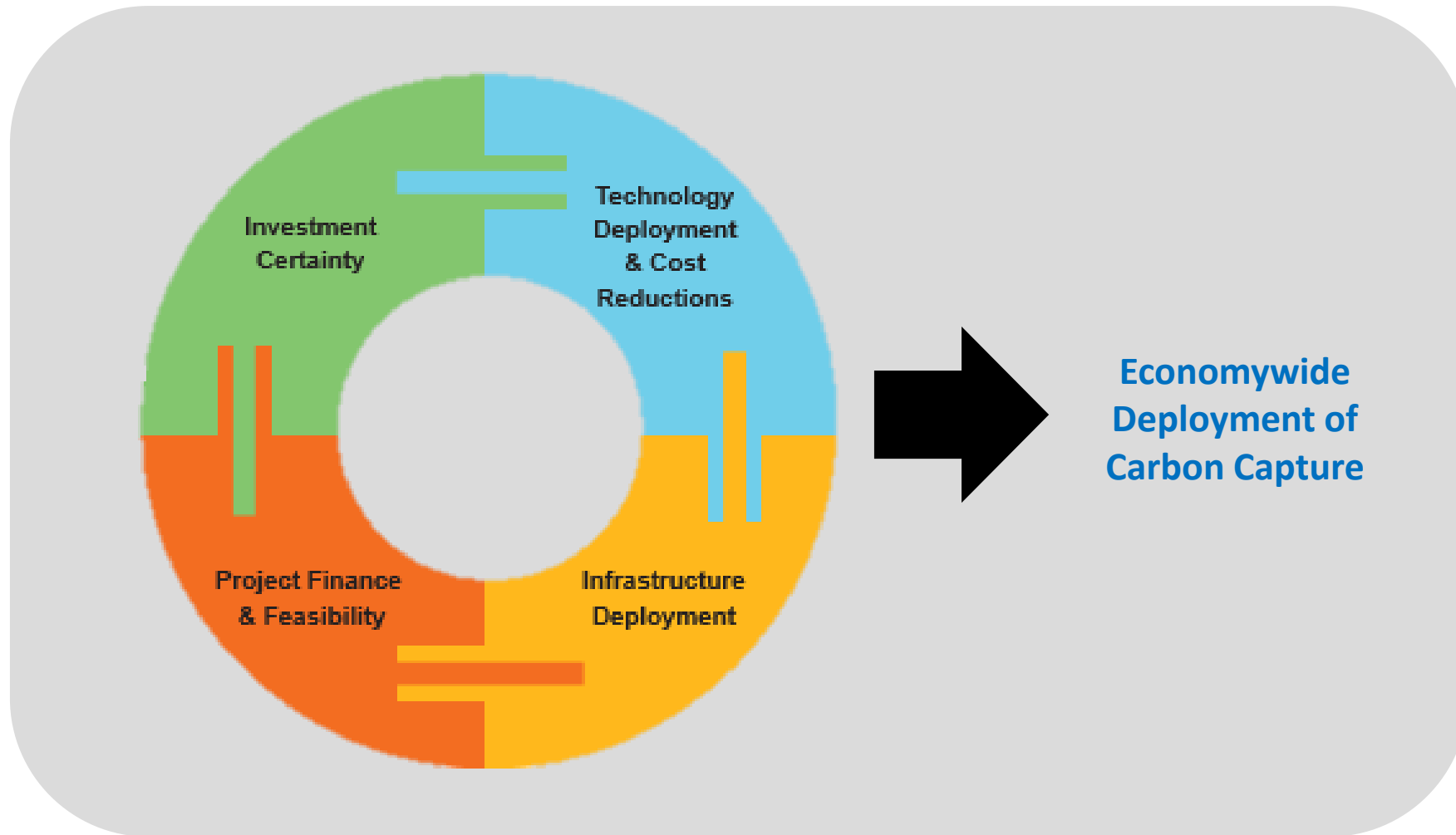
Table 2

**Static Costs of Policies based on a Compilation of Economic Studies**  
(ordered from lowest to highest cost)

<i>Policy</i>	<i>Estimate (\$2017/ton CO<sub>2e</sub>)</i>
Behavioral energy efficiency	–190
Corn starch ethanol (US)	–18 to +310
Renewable Portfolio Standards	0–190
Reforestation	1–10
Wind energy subsidies	2–260
Clean Power Plan	11
Gasoline tax	18–47
Methane flaring regulation	20
Reducing federal coal leasing	33–68
CAFE Standards	48–310
Agricultural emissions policies	50–65
National Clean Energy Standard	51–110
Soil management	57
Livestock management policies	71
Concentrating solar power expansion (China & India)	100
Renewable fuel subsidies	100
Low carbon fuel standard	100–2,900
Solar photovoltaics subsidies	140–2,100
Biodiesel	150–250
Energy efficiency programs (China)	250–300
Cash for Clunkers	270–420
Weatherization assistance program	350
Dedicated battery electric vehicle subsidy	350–640

*Note:* Figures are rounded to two significant digits. We have converted all estimates to 2017 dollars for comparability. See Appendix Table A-1 for sources and methods. CO<sub>2e</sub> denotes conversion of tons of non-CO<sub>2</sub> greenhouse gases to their CO<sub>2</sub> equivalent based on their global warming potential.

# Federal Carbon Capture Policy Puzzle



# Investment Certainty

## Schweikert-Wenstrup proposal

- Ends 45Q commence construction window
- Increases direct air capture credit 25%; lowers DAC thresholds
- Included in House GOP climate package

## Sewell proposal

- 1-year commence construction extension
- Included in House Green Act

## Capito-Whitehouse proposal

- 5-year extension to commence construction
- Offered as amendment to Senate energy package



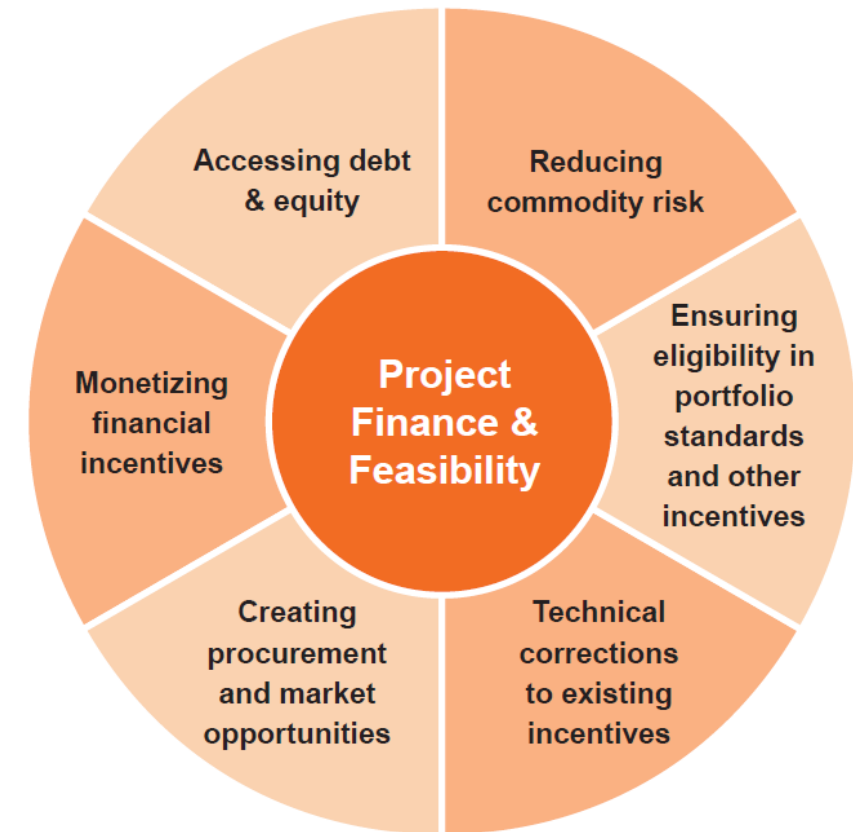
# Project Finance & Feasibility

## Direct Pay

- Cash payment at a discount relative to 45Q credit
- Green Act includes direct pay for renewables
- No similar provision for carbon capture

## BEAT Tax Fix

- Prevent disallowance of 45Q under BEAT, similar to treatment afforded wind and solar





# Project Finance & Feasibility

## Enhanced Transferability

- Allows 45Q to be transferred more broadly to entities with tax liability to monetize the credit
- Expands the pool of eligible tax equity investors for carbon capture projects
- The Renewable Energy Transferability Act (S. 3032)

## 48A Fix

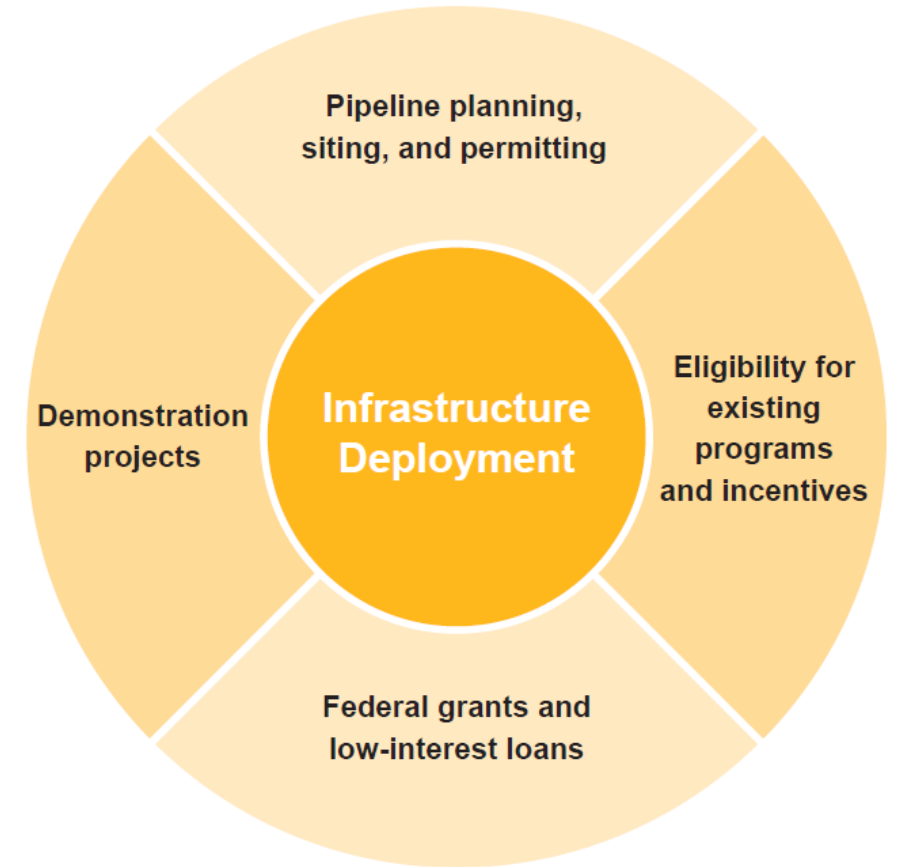
- Adjusts heat rate requirements for 48A tax credits to enable carbon capture retrofits on coal power plants
- Unlocks \$2 billion in available financing
- Carbon Capture Modernization Act (S. 407, H.R. 1796)



# Infrastructure Deployment

## INVEST CO<sub>2</sub> Act – Bustos (H.R. 4905)

- Low-interest federal loans to expand CO<sub>2</sub> pipeline capacity.
- Development of trunk and feeder lines to build out CO<sub>2</sub> management system.
- Encourages state and local governments to designate anthropogenic CO<sub>2</sub> pipelines as “pollution control devices” to enable tax abatement.



# Technology Deployment & Cost Reductions

## Update and Expand Technology R&D and Demonstration

### Passed Senate

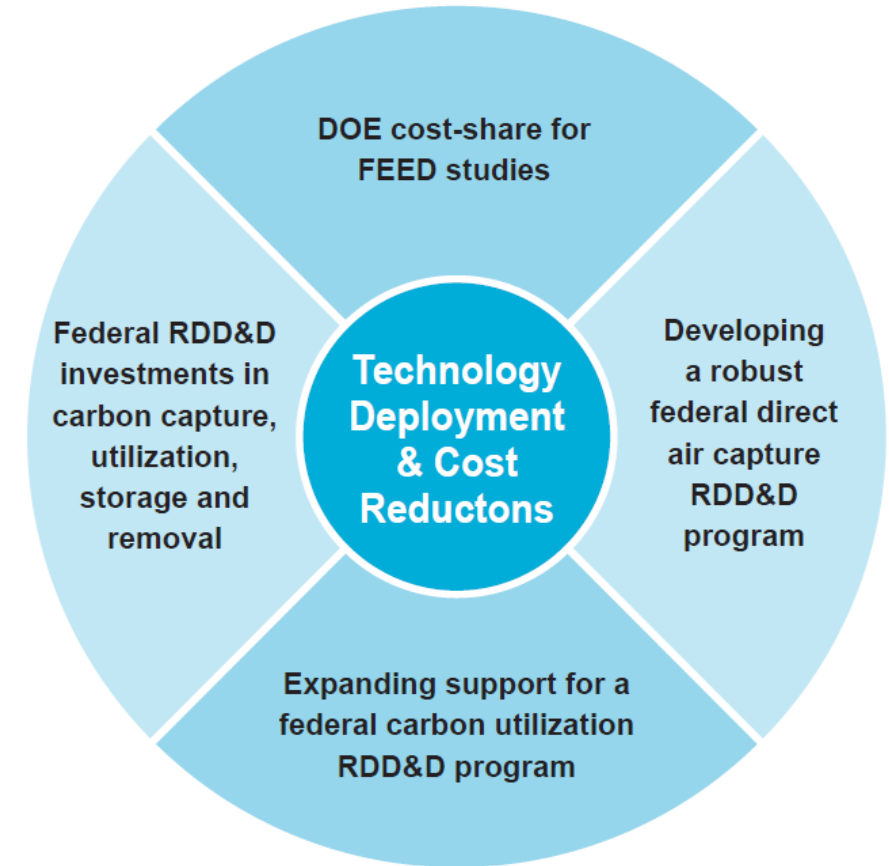
- USE IT Act (S. 383, H.R. 1166)

### Included in Current Senate Energy Package:

- The EFFECT Act (S. 1201)
- LEADING Act (S. 1201)
- Clean Industrial Technology Act (S. 2300)

### Reported out of House Committees:

- Fossil Energy R&D Act (H.R. 3607)
- Companion Clean Industrial Technology Act (H.R. 3978)



# Rapid Response on Carbon Capture Provisions for COVID 19-Related Economic Stimulus Legislation

- Three and possibly four tranches of response/stimulus:
  - First and second completed
  - Third focused on workers, key industries and economic stimulus being debated and voted on now
  - Fourth on further economic stimulus anticipated for April.
- Affected industries, including clean/low-carbon energy sectors mobilizing to provide input.
- Importance of ensuring component for carbon capture, transport, use, removal and storage.



# Rapid Response on Carbon Capture Provisions for COVID 19-Related Economic Stimulus Legislation

- Development of proposed carbon capture provisions underway through Carbon Capture Coalition to restore certainty and confidence and enable projects to proceed faster to sustain economic activities and jobs:
  - **Tax component:** 5-year extension & direct pay for 45Q, plus 48A and BEAT tax fixes
  - **Infrastructure component:** Cost-share for CO<sub>2</sub> transport development to enable carbon capture projects and associated economic activity to proceed in near term with 45Q (especially lower cost industrial facilities)
  - **Demonstration component:** Targeted resources for technology demonstration and projects in sectors with higher costs and less commercial deployment that will otherwise stall out in current economic environment.
- Coalition's proposed tax measures released to Congress and the media last week.



CLEAN AIR  
TASK FORCE

## Geologic CO<sub>2</sub> Storage Senate Staff Briefing



Bruce Hill, Ph.D., Chief Geologist |  
January 24, 2020



## Thousands of Feet of Rock Beneath Our Feet!



## Permeable Sandstone Wall Illustrates Thickness and Volume of High-Quality Storage Formations

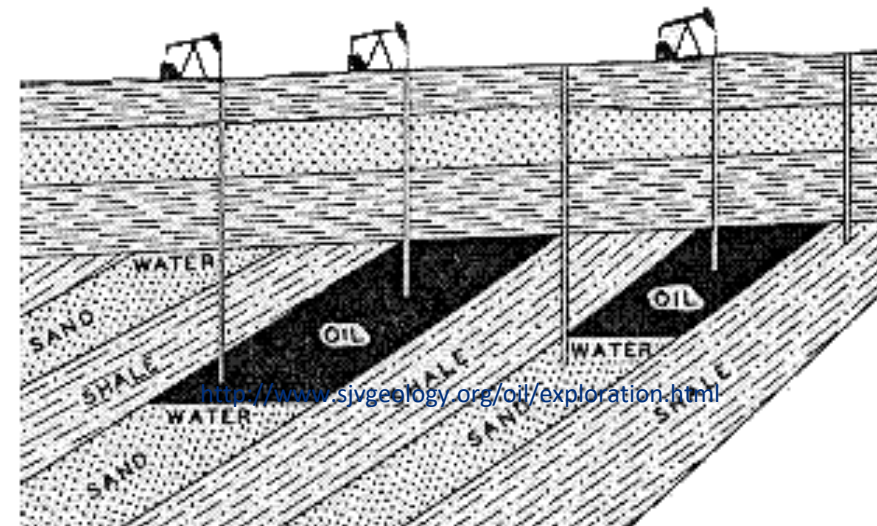
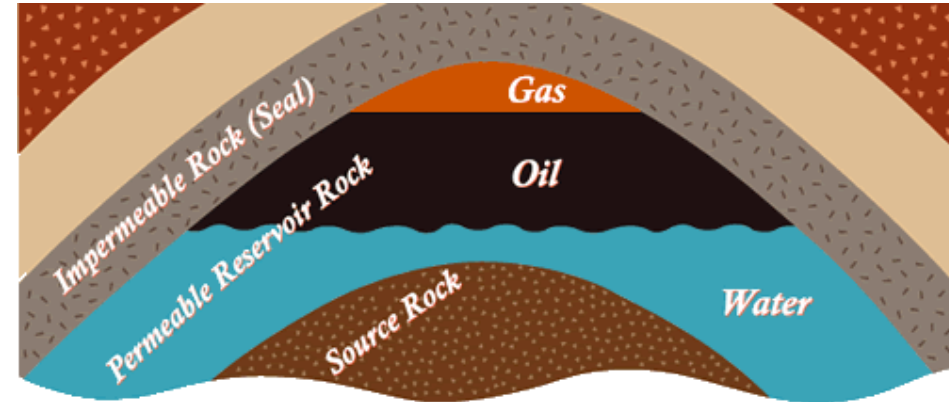
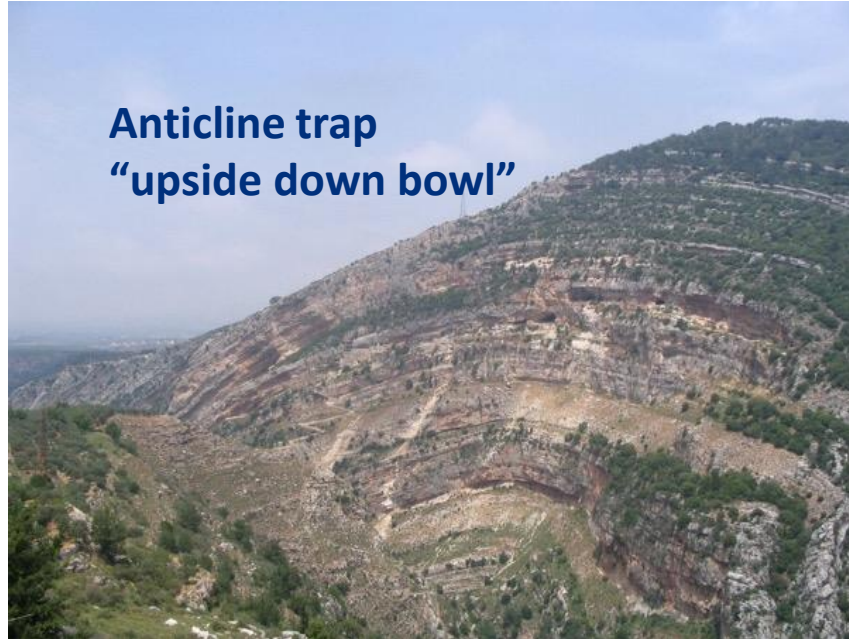




# Caprock Seal: Overlying Impermeable Shale



# Traps: Sealing in The CO<sub>2</sub>





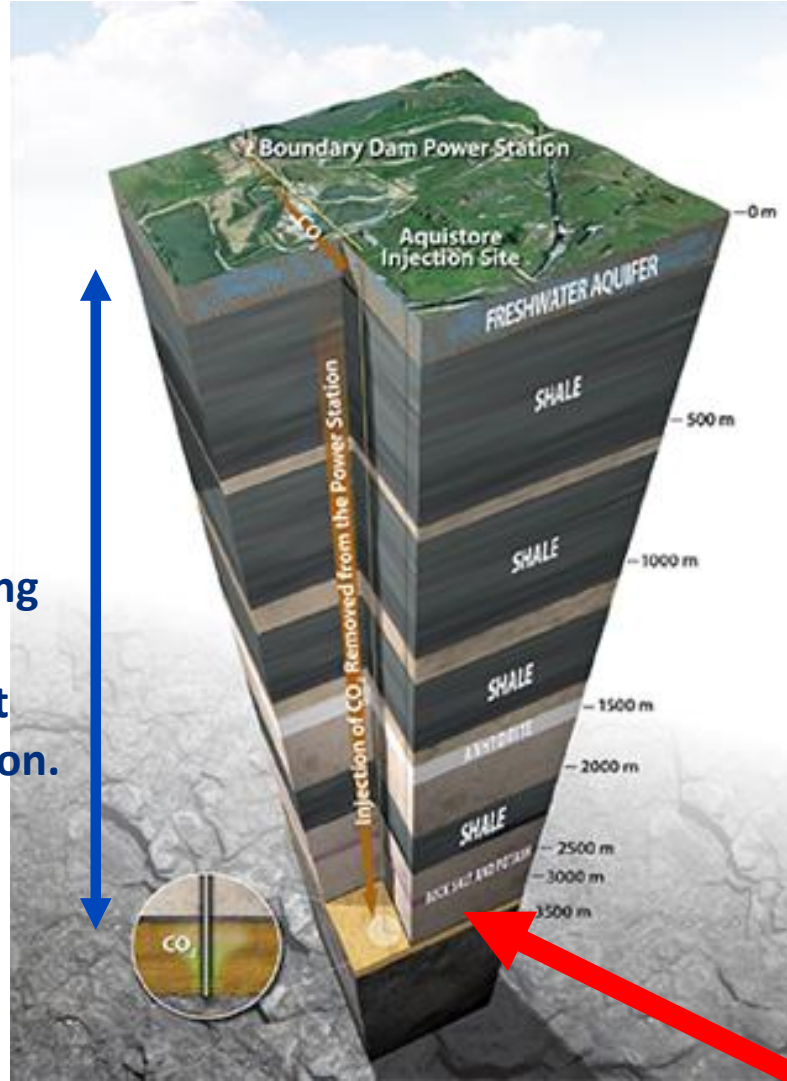
# U.S.G.S Geologic Carbon Storage: 2,400-3,700 GT\*



For Reference: U.S. EGUs 2 GT per year // U.S. Total CO<sub>2</sub> 5 GT per year.

# 1. Deep Continental “Saline” Storage

Lots of rock to with confining zones prevent migration.



Source: Aquistore

Compressed “supercritical” (dense phase)  $\text{CO}_2$  is injected into porous formations (e.g. sandstone, carbonate) containing non-potable saltwater brine. Some of the  $\text{CO}_2$  is immediately trapped in the rock pores by capillary forces.

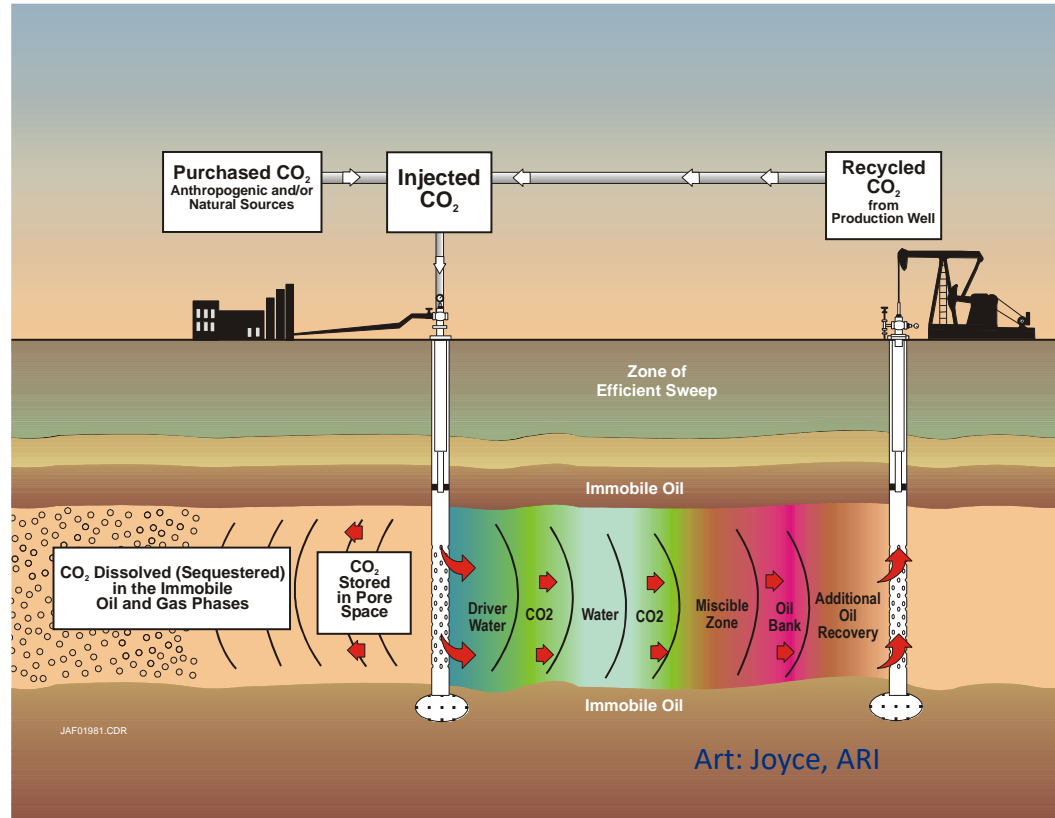
The saline formation is at great depth, far below drinking water.

$\text{CO}_2$ , trapped by overlying sealing rocks, then dissolves into the brine and may eventually form carbonate minerals such as calcite.

**DEEP SALINE**



## 2. Enhanced Oil Recovery & Storage (EOR)



**Where Sequestration Technology Started:** Half a century of CO<sub>2</sub> injection technology developed through EOR. Injected CO<sub>2</sub> is never released into the atmosphere. Instead CO<sub>2</sub> is recycled & progressively trapped in rock pores, And, its hard to remove!

**Advantages:** Injections are into known formations with known seal that has kept HCs in place for millions of years. Existing pipeline and injection infrastructure in brownfield environment.

Exhibit 3 Permian Basin CO<sub>2</sub> pipeline infrastructure

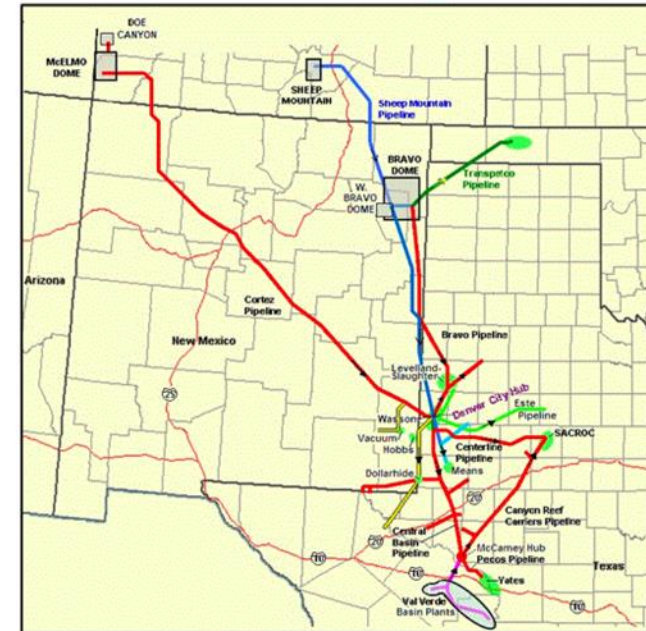


Exhibit 5 Gulf Coast CO<sub>2</sub> pipeline infrastructure





# What EOR-Storage Looks Like

North Ward Estes Field-Permian Basin



Reinject

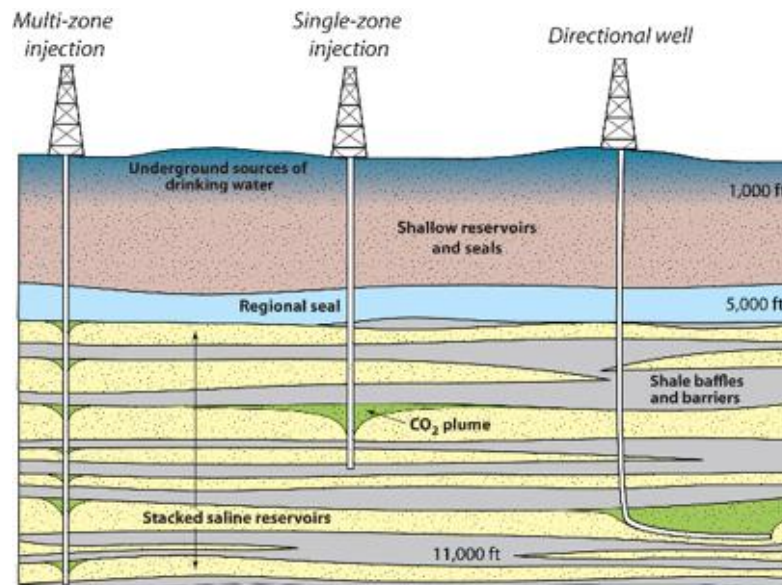
Photos: B Hill/CATF

# “Stacked” Storage: Repetition of Storage Formation Rock

Repetitive marine geologic sequences are formed by the rise and fall of sea level over millions of years.

“Stacks” of storage formations are separated by repetitive/redundant trapping formations.

This means secure storage resources could be accessed in both a) saline storage-only sequences and b) in saline formations beneath oil fields where CO<sub>2</sub> infrastructure currently exists.



System	Series	Stratigraphic Unit	Major Sub Units		Potential Reservoirs and Confining Zones	
Tertiary	Plio-Pliocene		Citronelle Formation		Freshwater Aquifer	
	Miocene	Undifferentiated			Freshwater Aquifer	
	Oligocene	Vicksburg Group	Chicasawhay Fm. Bucatanna Clay		Base of USDW	
					Local Confining Unit	
	Eocene	Jackson Group			Minor Saline Reservoir	
		Claiborne Group	Talahatta Fm.		Saline Reservoir	
		Wilcox Group	Hatchetigbee Sand		Saline Reservoir	
	Paleocene		Bashi Marl			
			Salt Mountain LS			
		Midway Group	Porters Creek Clay		Confining Unit	
Cretaceous	Upper	Selma Group			Confining Unit	
		Eutaw Formation			Minor Saline Reservoir	
		Tuscaloosa Group	Upper Time.		Minor Saline Reservoir	
			Mid. Time.	Marine Shale	Confining Unit	
			Lower Time.	Pilot Sand	Saline Reservoir	
				Massive sand		
Cretaceous	Lower	Washita-Fredericksburg	Dantzler sand Basal Shale		Saline Reservoir	
					Primary Confining Unit	
		Paluxy Formation	'Upper' 'Middle' 'Lower'		Proposed Injection Zone	
		Mooringsport Formation			Confining Unit	
		Ferry Lake Anhydrite			Confining Unit	
		Donovan Sand	Rodessa Fm.	'Upper' 'Middle' 'Lower'		Oil Reservoir
						Minor Saline Reservoir
						Oil Reservoir

Illustrations: J. Pashin.